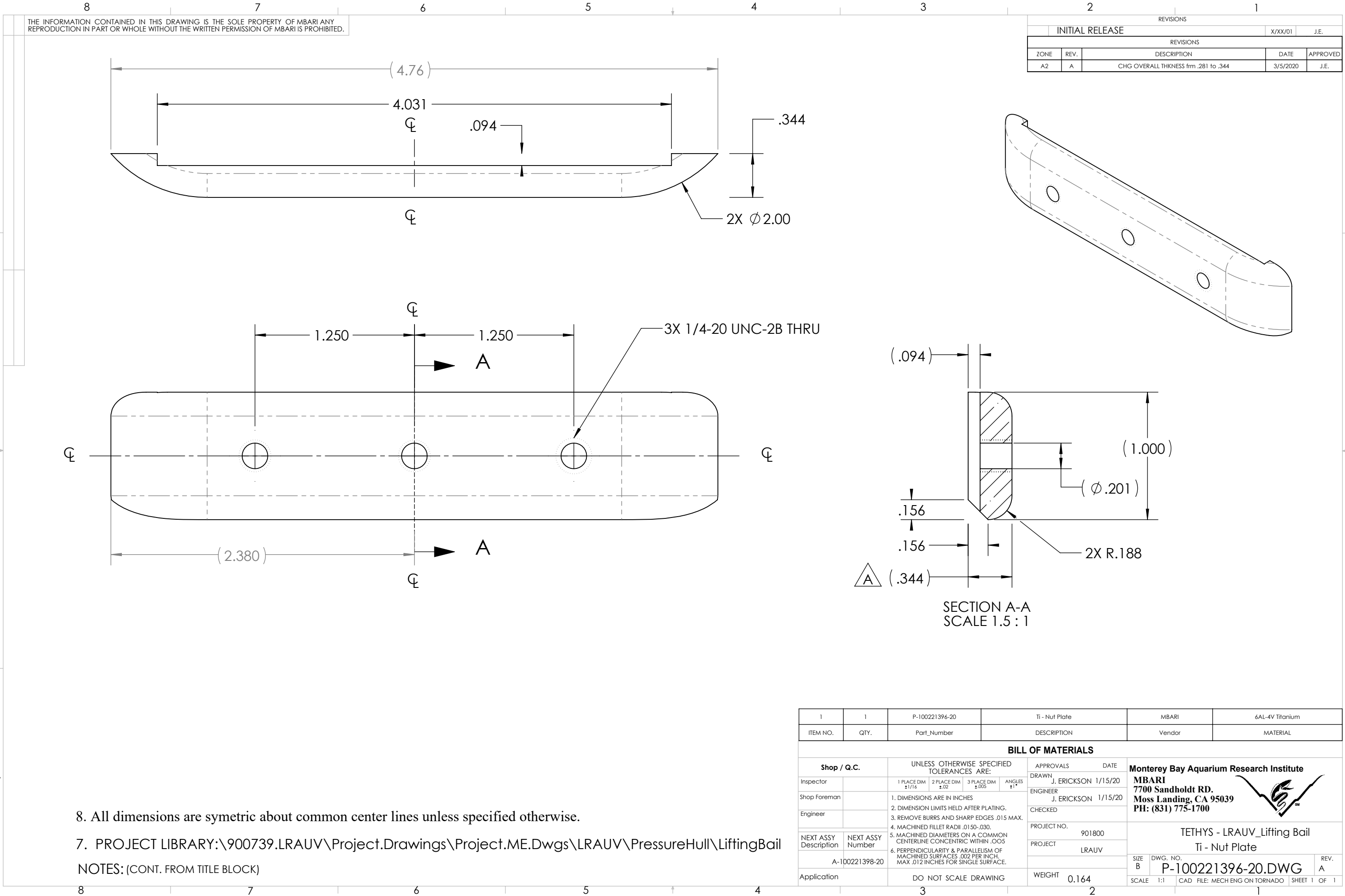




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REVISIONS				
INITIAL RELEASE			X/XX/01	J.E.
REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
A2	A	CHG OVERALL THKNSS frm .281 to .344	3/5/2020	J.E.

8. All dimensions are symetric about common center lines unless specified otherwise.

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\PressureHull\LiftingBail

NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-100221396-20	Ti - Nut Plate	MBARI	6AL-4V Titanium
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 1/15/20	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 1/15/20	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 901800	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
	A-100221398-20	6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 0.164	
Application		DO NOT SCALE DRAWING		SIZE B DWG. NO. P-100221396-20.DWG	
				SCALE 1:1 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	

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TETHYS - LRAUV_Lifting Bail
Ti - Nut Plate