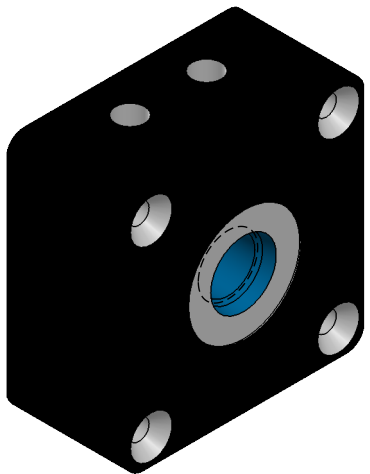
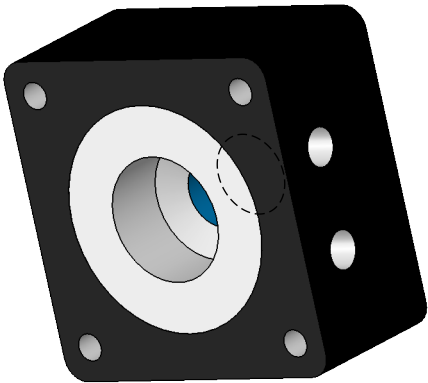
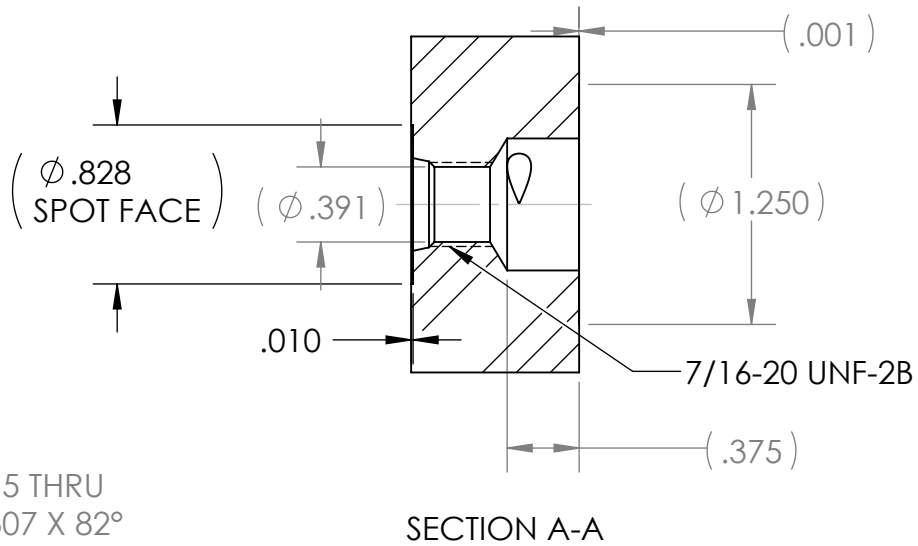
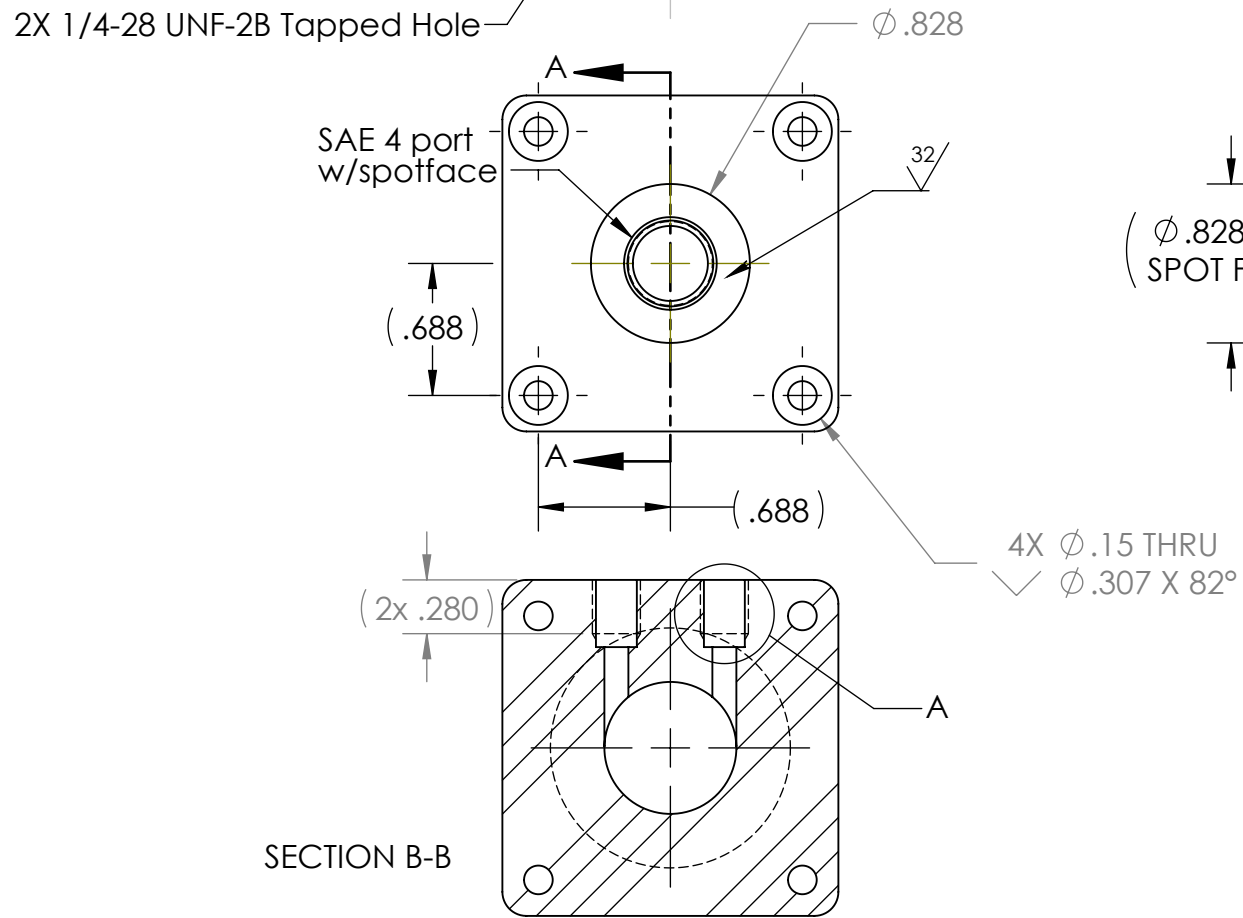
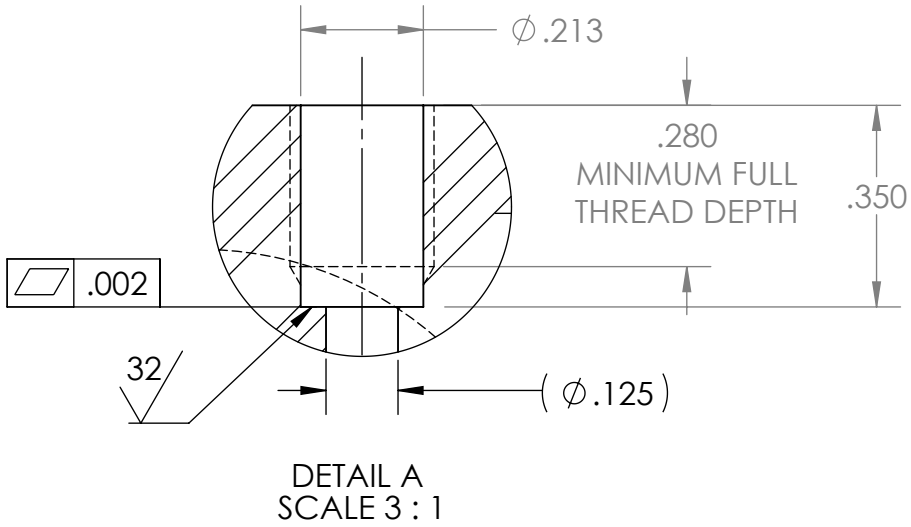
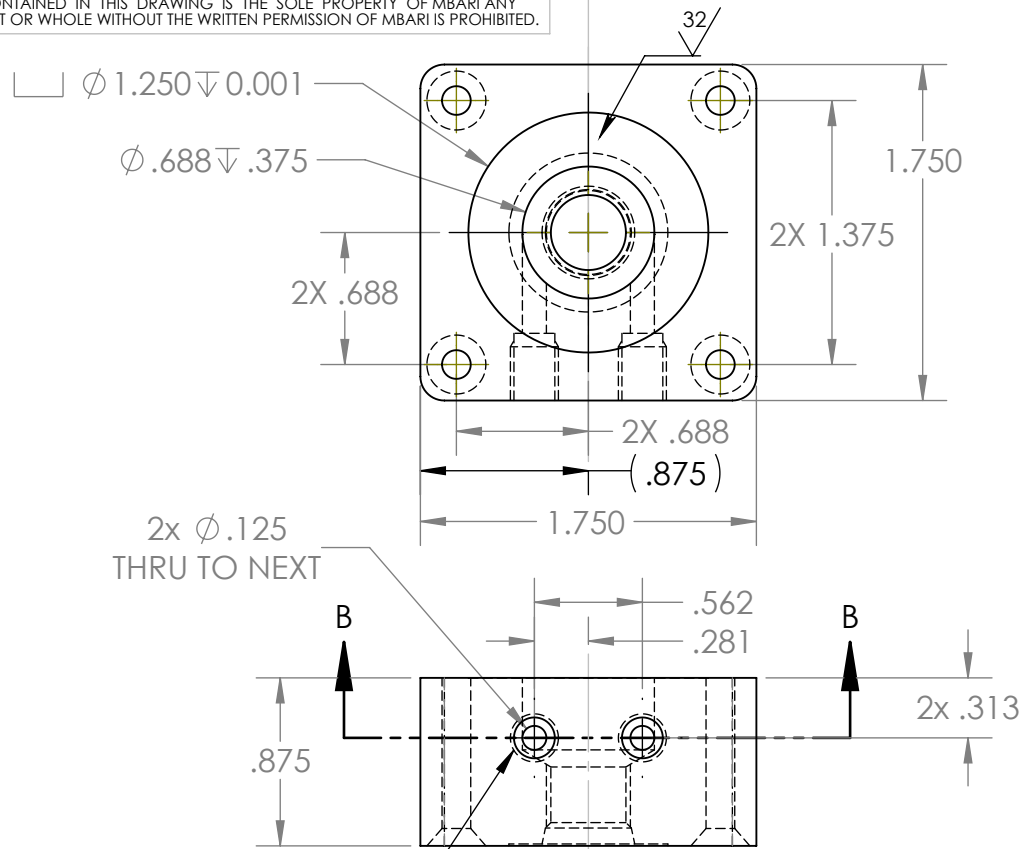


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	X/XX/00	J.E.



8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Dwgs\Project.ME.Dwgs\LRAUV\Tail section\Compensator Components
NOTES: (CONT. FROM TITLE BLOCK)

	1	P-201547-13	PC1X Comp. Manifold (Modified)		MBARI	DELRIN
ITEM NO.	QTY.	Part_Number	DESCRIPTION		Vendor	MATERIAL

BILL OF MATERIALS						
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			DRAWN J. ERICKSON 8/28/13	
Engineer					ENGINEER J. ERICKSON 8/28/13	
					CHECKED	
					PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	PROJECT LRAUV			TETHYS - LRAUV	
	A-201176-11				PC1X Comp. Manifold (Modified)	
Application		DO NOT SCALE DRAWING			WEIGHT 0.12 lb.	SIZE B DWG. NO. P-201547-13.DWG REV.
					SCALE 1:1	CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1