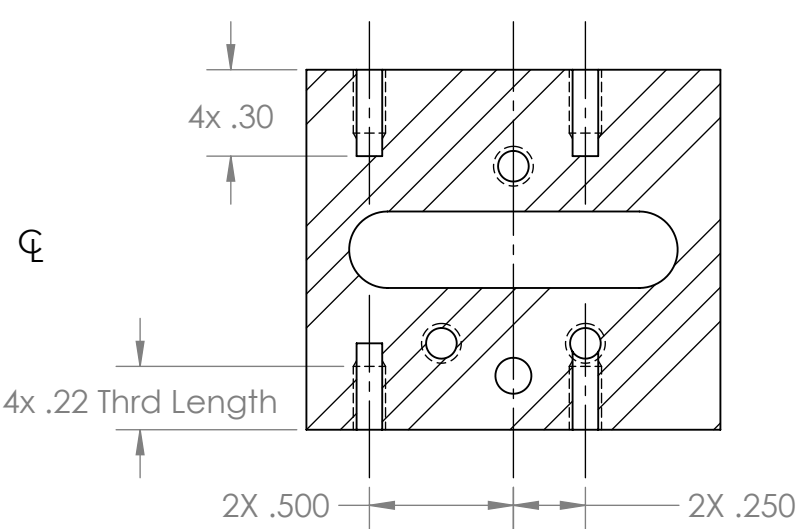
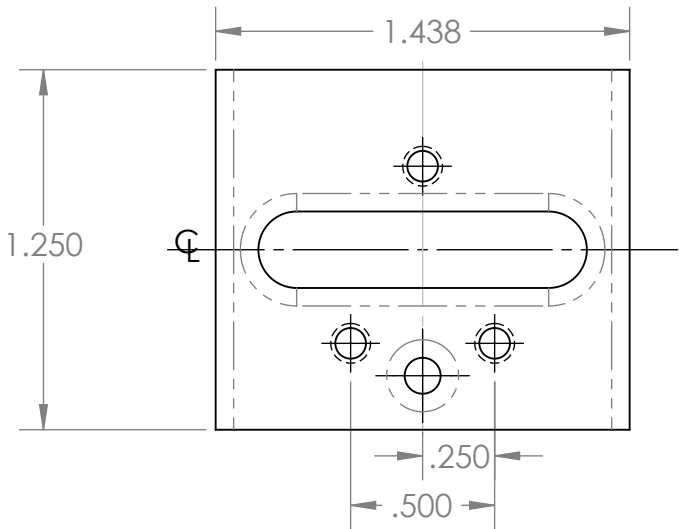
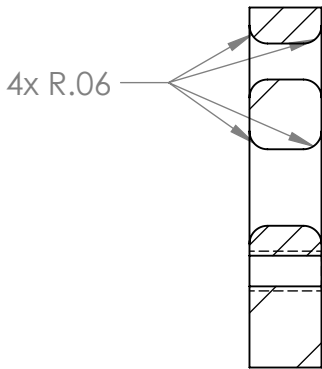
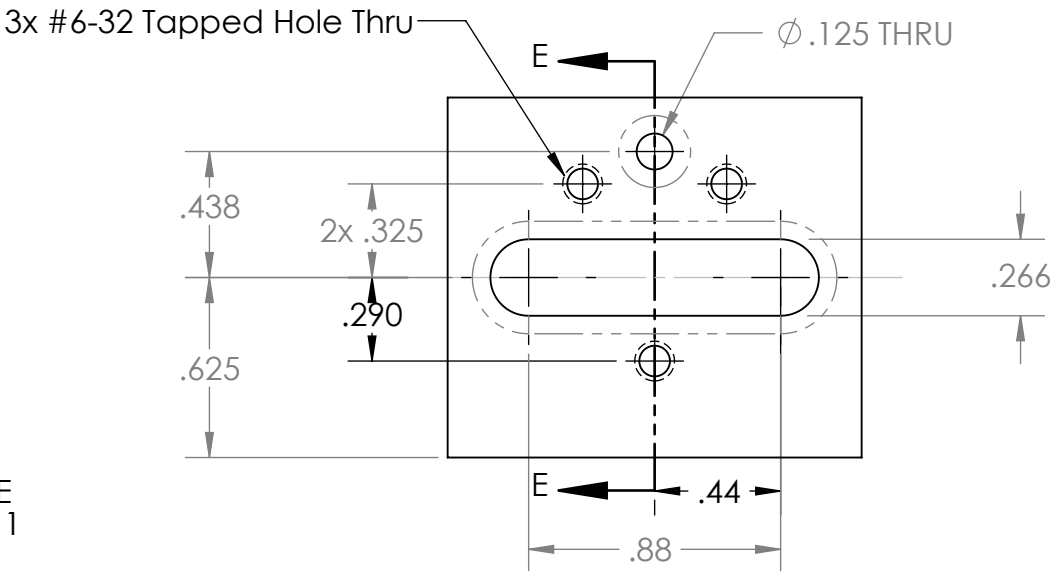
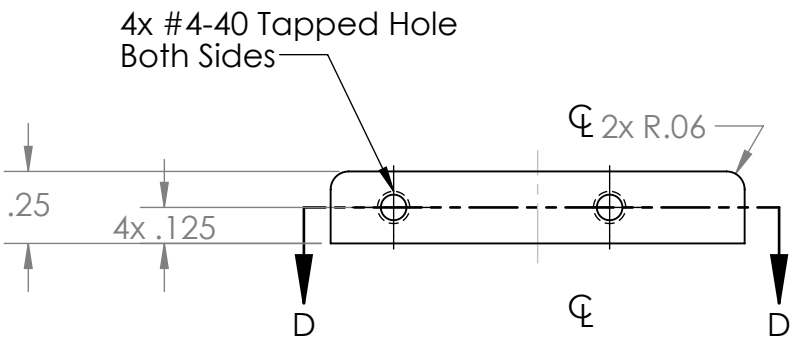


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		



SECTION D-D
SCALE 1.5 : 1



SECTION E-E
SCALE 1.5 : 1

8. Q.C. (INSPECTION) REPORT REQUIRED FOR EACH PIECE.
7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\
Project.ME.Dwgs\LRAUV\Dropweight\Drop Weight Assembly Rev.3

1	1	P-201154-11	Drop Weight Cross Bar	MBARI	DELRIIN (Black ACETAL)
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (408) 775-1700 TETHYS - LRAUV Drop Weight Crossbar P-201154-11
1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	DRAWN	F. Shane 26Jul11	
1. DIMENSIONS ARE IN INCHES			ENGINEER	F. Shane 26Jul11	
2. DIMENSION LIMITS HELD AFTER PLATING.			CHECKED		
3. REMOVE BURRS AND SHARP EDGES .015 MAX.			PROJECT NO.	900739	SIZE B
4. MACHINED FILLET RADII .0150-.030.			PROJECT	LRAUV	
5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005			WEIGHT	0.02	
6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			SCALE	NONE	
A-201500-17			CAD	FILE: Project Library\900739\LRAUV	SHEET 1 OF 1
NEXT ASSY	USED ON				
APPLICATION	DO NOT SCALE DRAWING				