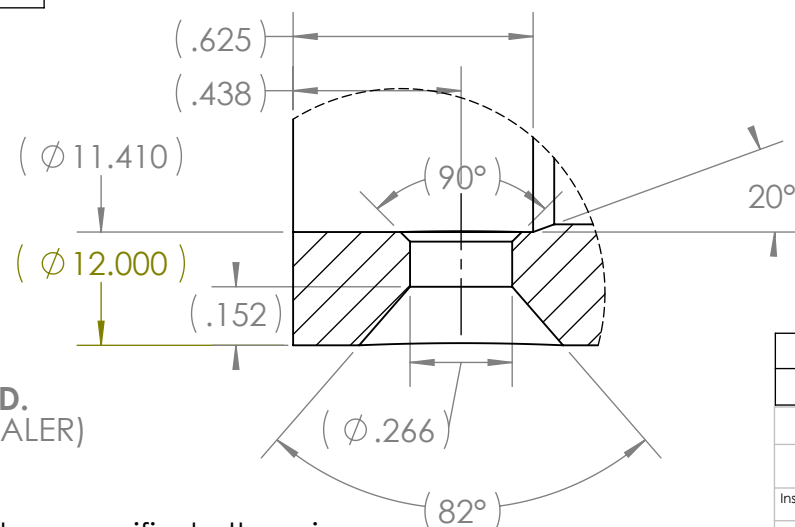
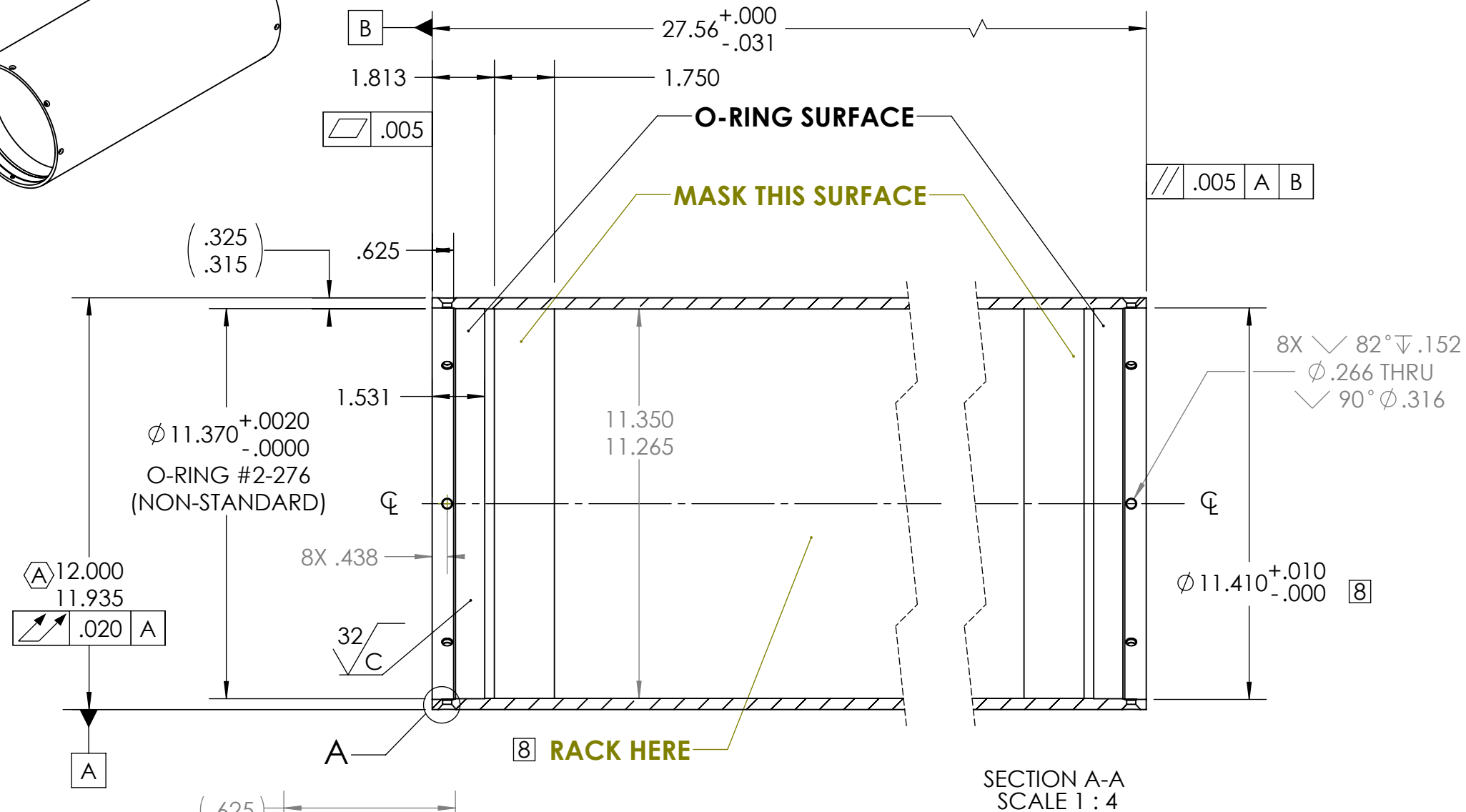
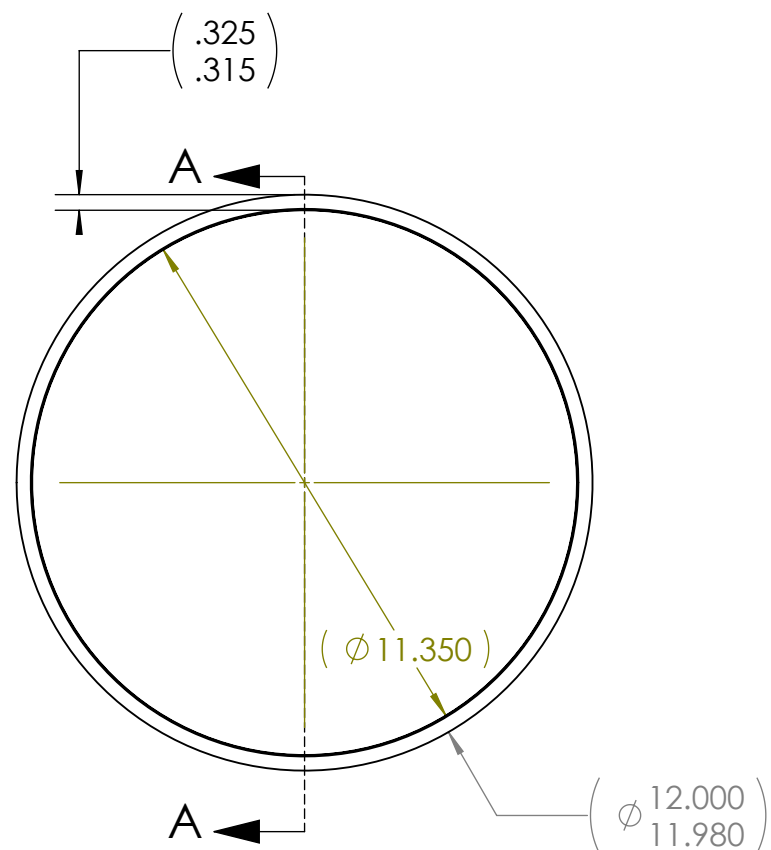


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- NOTES: (CONT. FROM TITLE BLOCK)

1	1	P-201530-13	Seamless Drawn Alum Tube (12 x .375)	MBARI	6061-T6 Alloy
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS	DATE
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	DRAWN	J. ERICKSON 6/26/13
Shop Foreman		3 PLACE DIM ±.005	ANGLES ±1°	ENGINEER	J. ERICKSON 6/26/13
Engineer		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		CHECKED	
NEXT ASSY Description	NEXT ASSY Number			PROJECT NO.	900739
				PROJECT	LRAUV
Application				WEIGHT	11.78 lb.
		DO NOT SCALE DRAWING		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
				ESP-LRAUV PRESSURE HULL P-201530-13_ESP-PressHull_V0	
		SIZE B	DWG. NO.	REV.	
		P-201530-13.DWG			
		SCALE 1:8	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF	