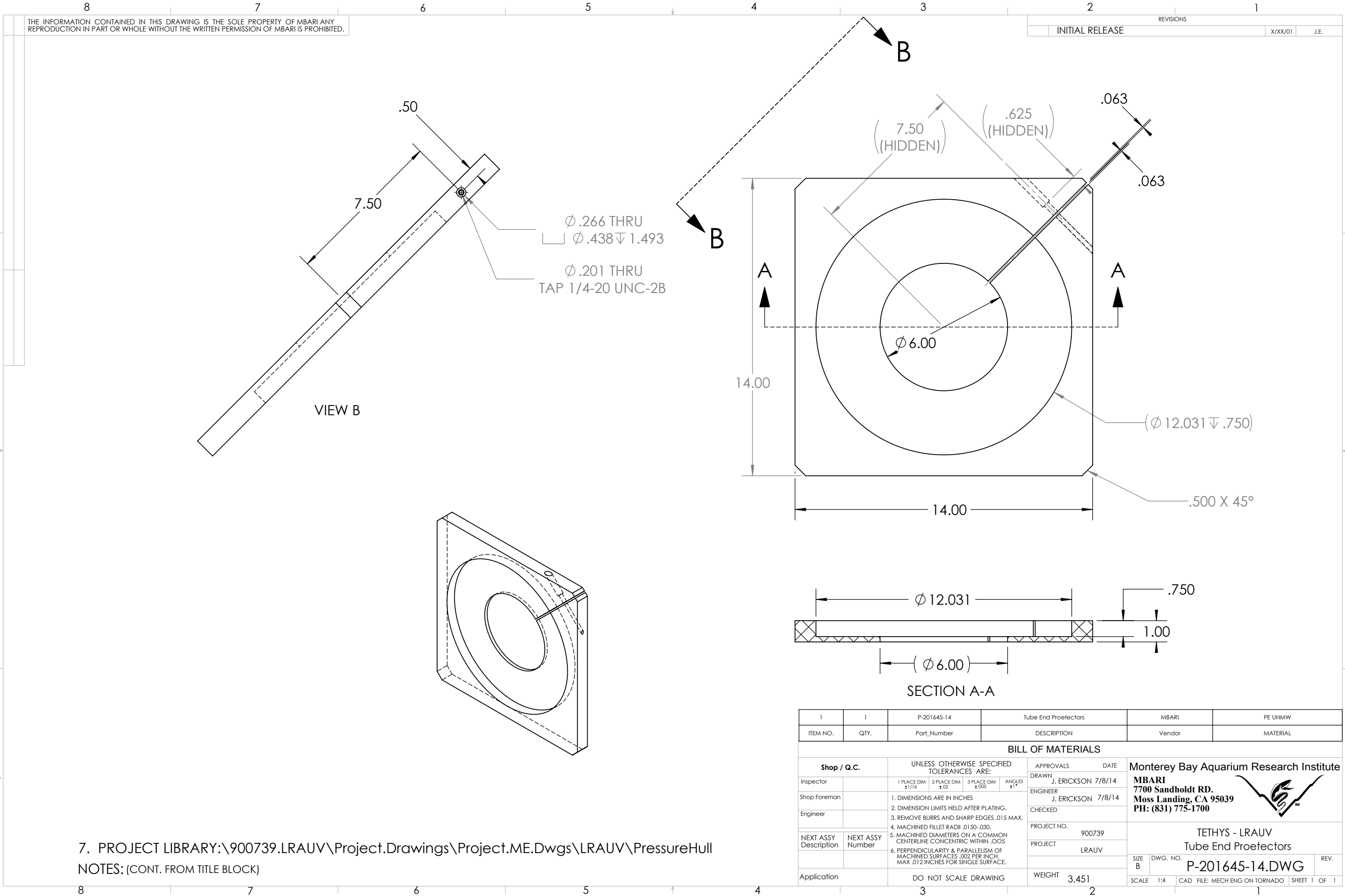


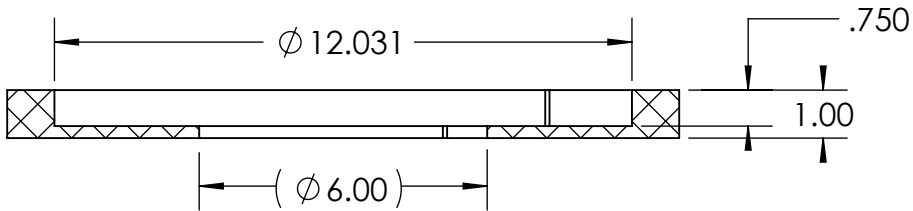
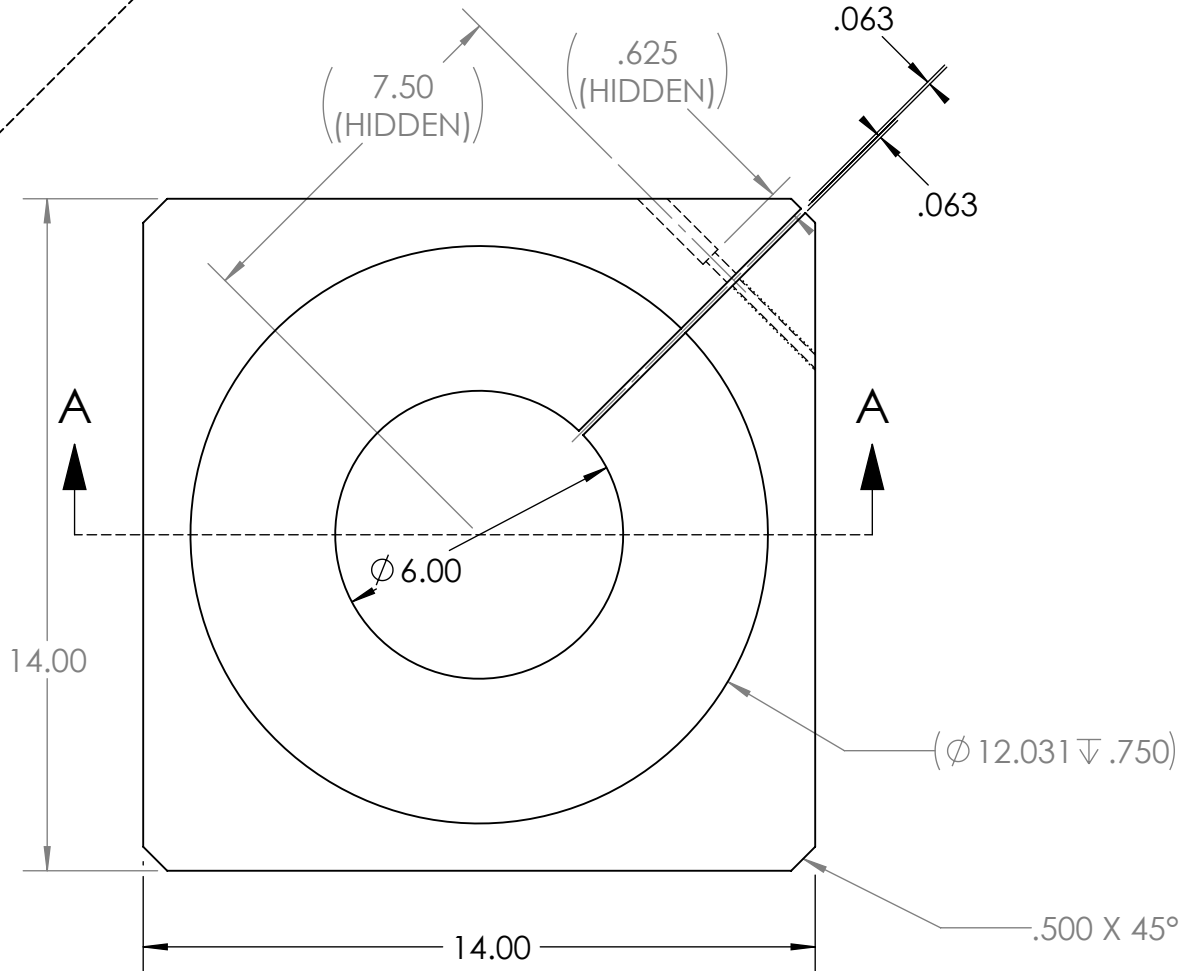


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REVISIONS		
INITIAL RELEASE	X/XX/01	J.E.

Ø .266 THRU
Ø .438 ∇ 1.493
Ø .201 THRU
TAP 1/4-20 UNC-2B

VIEW B



SECTION A-A

1	1	P-201645-14	Tube End Proetectors	MBARI	PE UHMW
ITEM NO.	QTY.	Part_Number	DESCRIPTION	Vendor	MATERIAL
BILL OF MATERIALS					
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		APPROVALS DATE	
Inspector		1 PLACE DIM $\pm 1/16$	2 PLACE DIM $\pm .02$	3 PLACE DIM $\pm .005$	ANGLES $\pm 1^\circ$
Shop Foreman		1. DIMENSIONS ARE IN INCHES		DRAWN J. ERICKSON 7/8/14	
Engineer		2. DIMENSION LIMITS HELD AFTER PLATING.		ENGINEER J. ERICKSON 7/8/14	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		CHECKED	
		4. MACHINED FILLET RADII .0150-.030.		PROJECT NO. 900739	
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		PROJECT LRAUV	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.		WEIGHT 3.451	
Application		DO NOT SCALE DRAWING		TETHYS - LRAUV Tube End Proetectors	
				SIZE B	DWG. NO. P-201645-14.DWG
				SCALE 1:4	REV.
				CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1

7. PROJECT LIBRARY:\900739.LRAUV\Project.Drawings\Project.ME.Dwgs\LRAUV\PressureHull
NOTES: (CONT. FROM TITLE BLOCK)