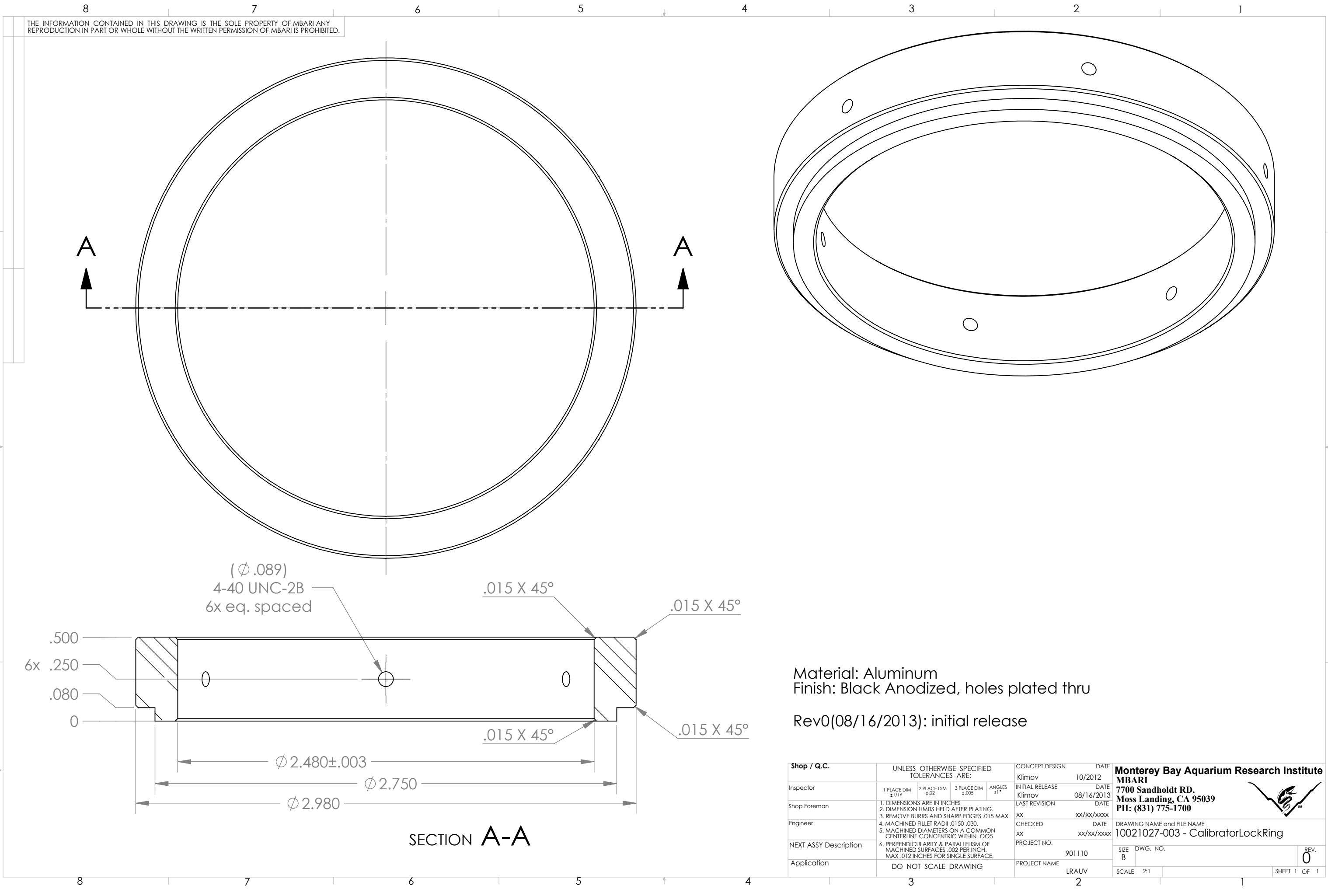




Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				CONCEPT DESIGN		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 									
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	Klimov		10/2012											
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				INITIAL RELEASE		DATE		DRAWING NAME and FILE NAME 10021027-003 - CalibratorLockRing									
Engineer						Klimov		08/16/2013											
NEXT ASSY Description						LAST REVISION		DATE											
Application						xx		xx/xx/xxxx											
						DO NOT SCALE DRAWING				CHECKED		DATE		SIZE DWG. NO.		REV.			
										xx		xx/xx/xxxx		B				0	
										PROJECT NO.		901110		PROJECT NAME		LRAUV		SCALE 2:1	