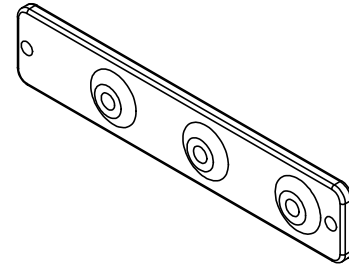
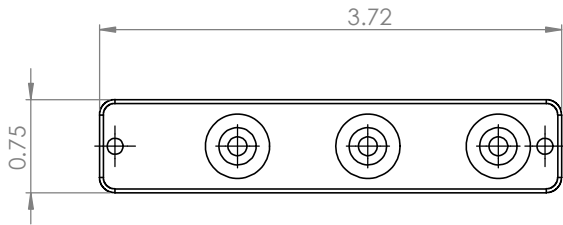


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- NOTES:
- 1) Uniontech 3D Printed Part
 - 2) Material: Waterclear
 - 3) Print at best resolution

BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 	
THIRD ANGLE PROJECTION		1. PLACE DIM. ±.14	2. PLACE DIM. ±.02	3. PLACE DIM. ±.005	ANGLES #°	DRAWN	Gene M.	PROJECT NO. 901206		PROJECT Coastal Profiling Float
		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.			
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.								
		4. MACHINED FILLET RADII .0150-.030.								
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						NSCmount_LowerStrip	REV.	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.								
		DO NOT SCALE DRAWING				MATL				
						SCALE	2:1	CAD FILE:	SHEET 1 OF 1	