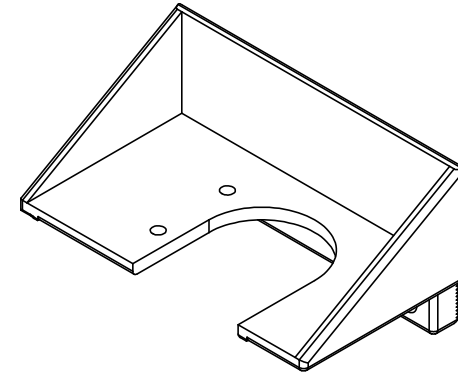
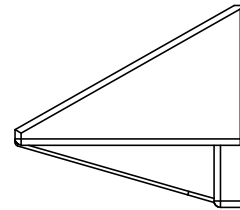
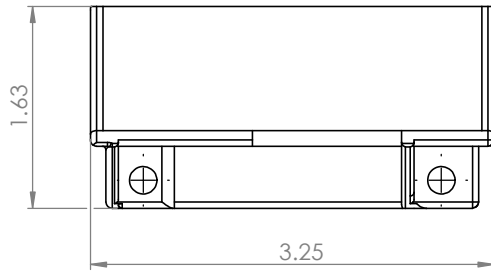
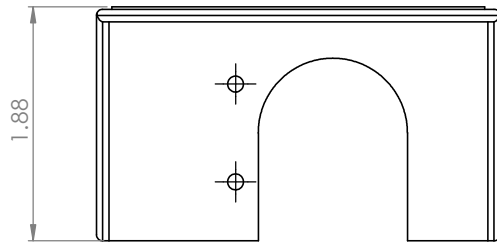
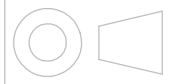


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- NOTES:
- 1) Uniontech 3D Printed Part
 - 2) Material: Waterclear
 - 3) Print at best resolution

BILL OF MATERIALS				APPROVALS		DATE	 Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922	SPECTROMETER MOUNT	
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN	Matthew Q.				
		1. PLACE DIM. ±.16	2. PLACE DIM. ±.02	3. PLACE DIM. ±.005	ANGLS ±°				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES		ENGINEER	Matthew Q.				
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED					
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	901206				
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	Coastal Profiling Float				
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING		MATL					
				SCALE	1:1	CAD FILE		SHEET 1 OF 1	