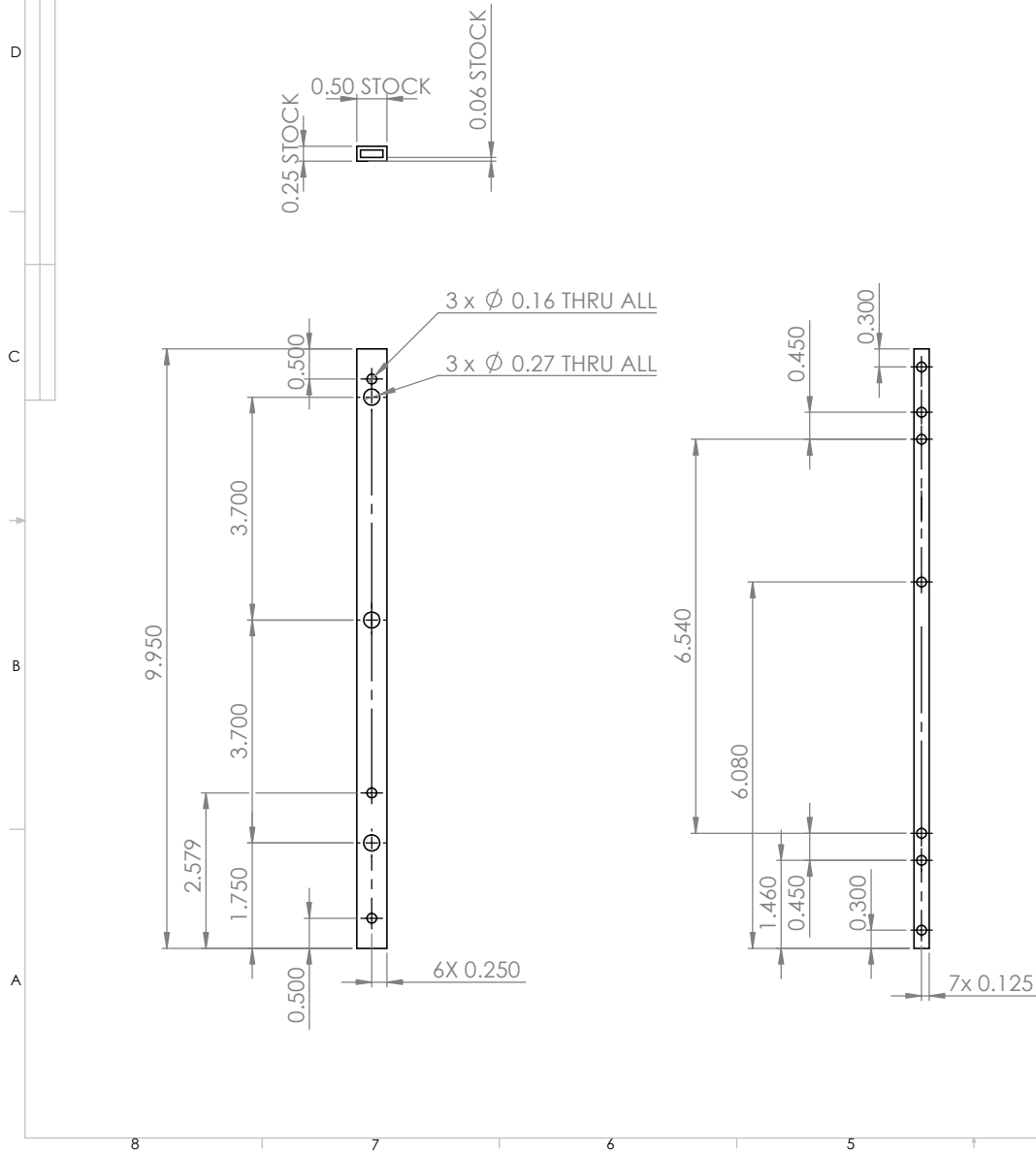


THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF MBARI. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF MBARI IS PROHIBITED.



- NOTES:
- 1) Altered item: McMaster Carr 6546K47 or similar
 - 2) Add holes as shown
 - 3) Cut to length
 - 4) Dont Debur

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE		Monterey Bay Aquarium Research Institute  MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922 UPRIGHT 3" WIDE
		1. PLACE DIM ±.125	2. PLACE DIM ±.020	3. PLACE DIM ±.005	ANGLES ±.1	DRAWN	Matthew Q.		
		1. DIMENSIONS ARE IN INCHES				ENGINEER	Matthew Q.		
THIRD ANGLE PROJECTION		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED			
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.	901206		
		4. MACHINED FILLET RADII .0150-.030.				PROJECT	Coastal Profiling Float		
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005							
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL			
						SCALE	1:2	CAD FILE:	