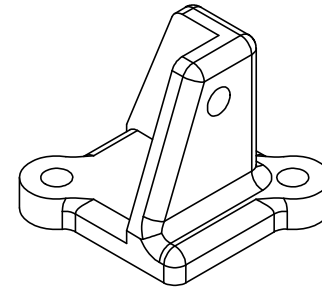
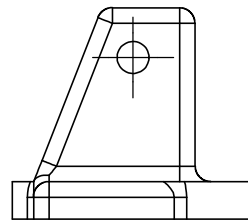
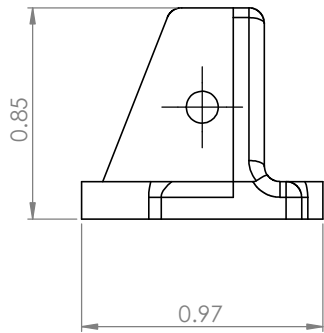
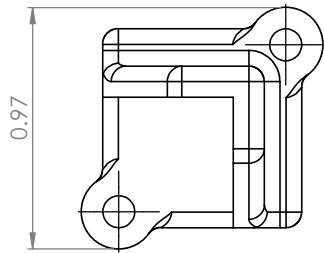


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- NOTES:
- 1) Uniontech 3D Printed Part
 - 2) Material: Waterclear
 - 3) Print at best resolution

BILL OF MATERIALS									
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  Vertical Joiner 4	
		1. PLACE DIM $\frac{1}{16}$	2. PLACE DIM $\frac{1}{32}$	3. PLACE DIM $\frac{1}{64}$	4. ANGLES $\frac{1}{2}$	DRAWN	Gene M.		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES				ENGINEER	Gene M.	CHECKED	
		2. DIMENSION LIMITS HELD AFTER PLATING.				PROJECT NO.	901206	PROJECT	Coastal Profiling Float
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				SIZE	B	DWG. NO.	
		4. MACHINED FILLET RADIUS .0150-.030.				SCALE	2:1	CAD FILE	
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005						SHEET 1 OF 1	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.							
		DO NOT SCALE DRAWING				MATL			