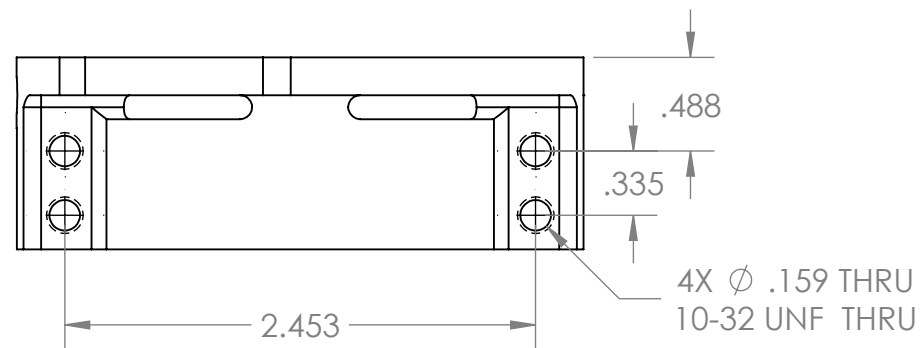
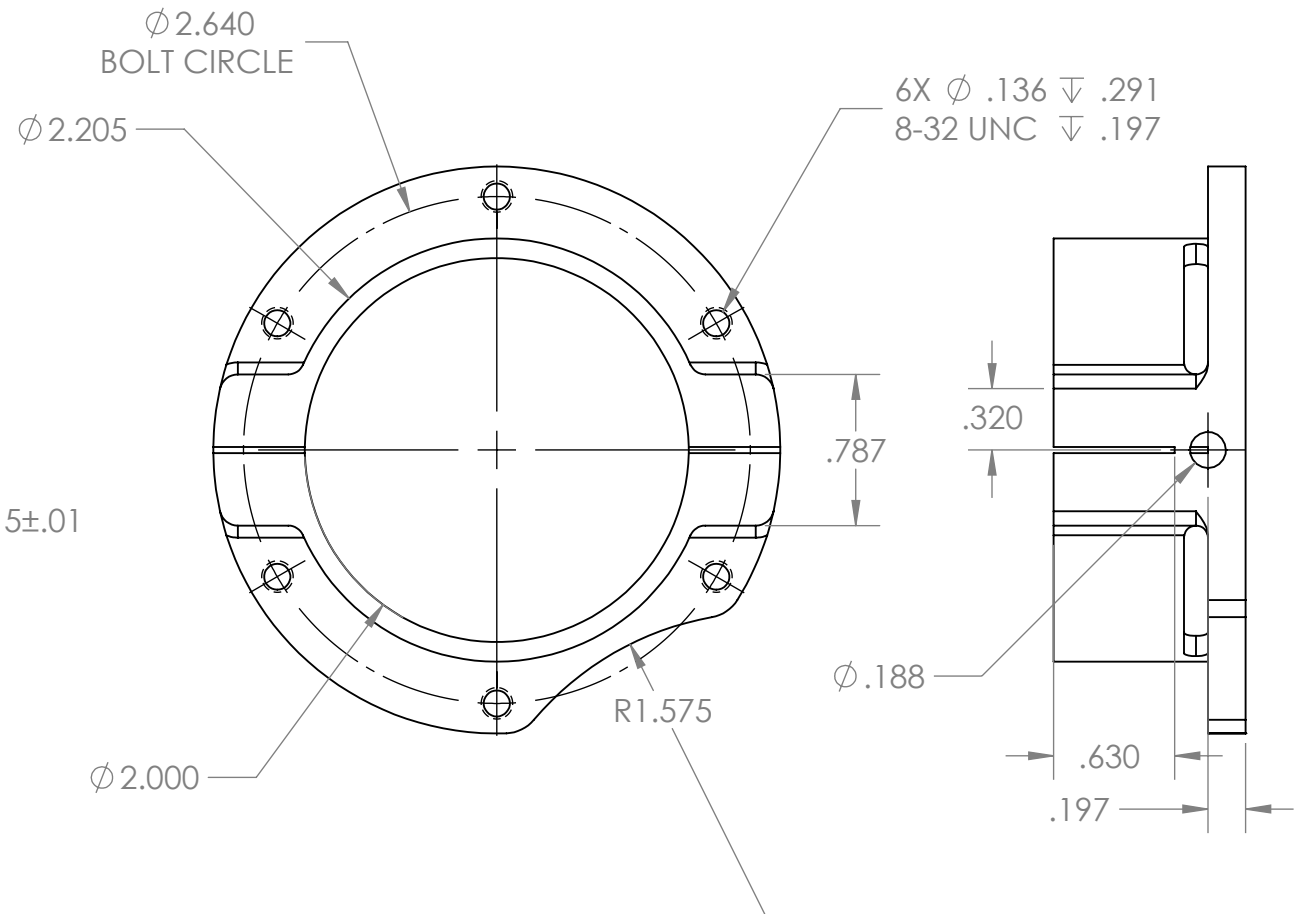
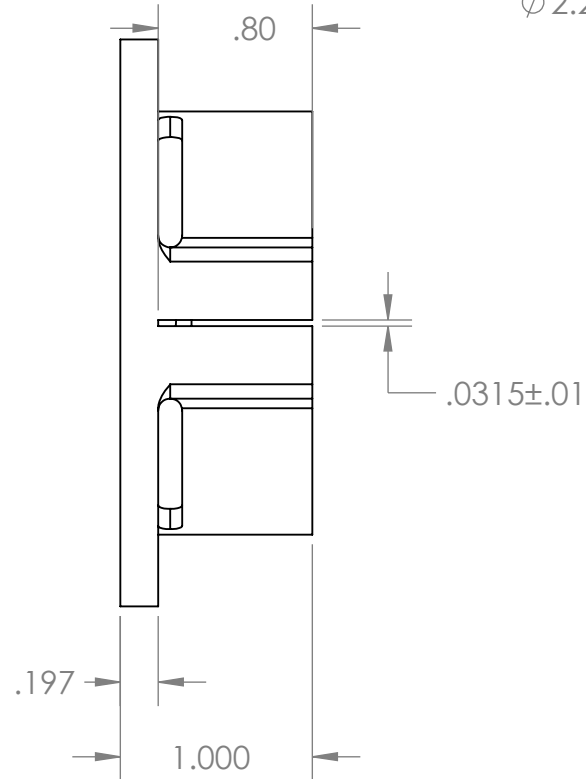
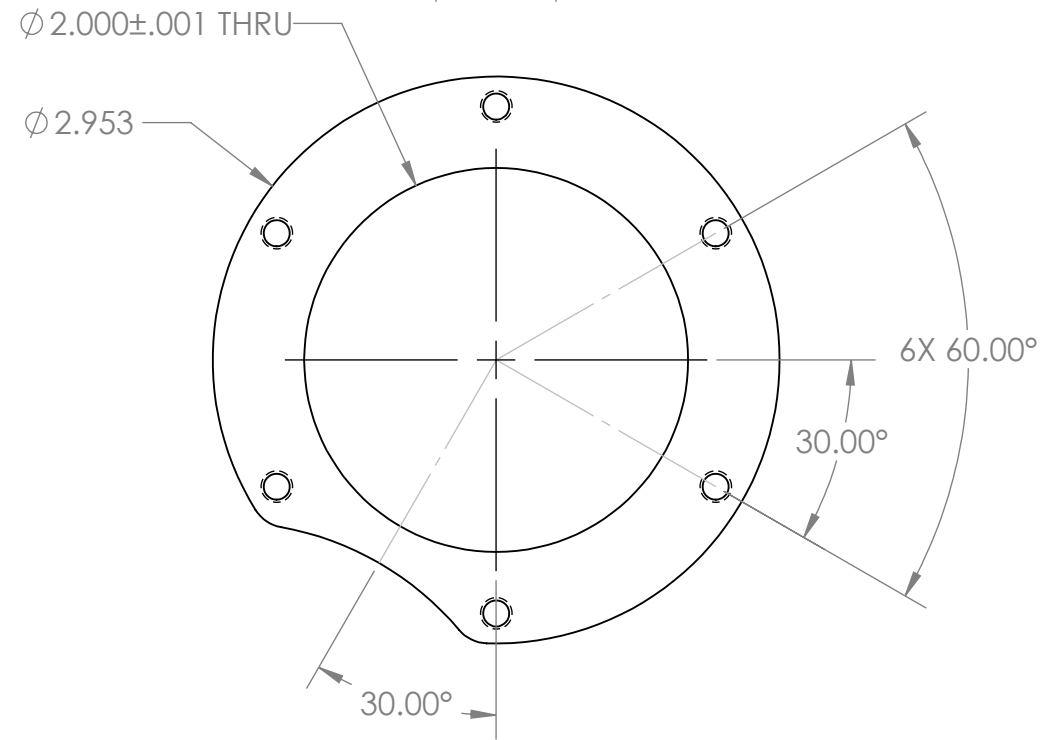
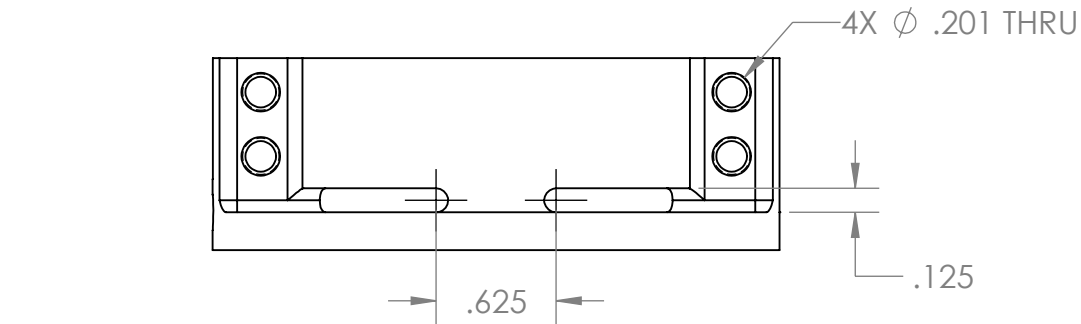


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REVISIONS		
REV.	DESCRIPTION	DATE
A	Initial Release	3/10/26



Location: \\thalassa\3GESP_Part_Design\BuildKoaFunction_G3-Function2TestBench\

Status:

Material: 6061 Alloy

Last Saved: 3/10/2026 1:00:38 PM

BILL OF MATERIALS

NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	3/10/26			
						ENGINEER	Nadia Allaf			
						CHECKED				
						PROJECT NO.				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT		Function ESP - Spine Clamp SIZE B DWG. NO. 100222713 REV. A		
						DO NOT SCALE DRAWING				
								SCALE	1:1	CAD FILE: