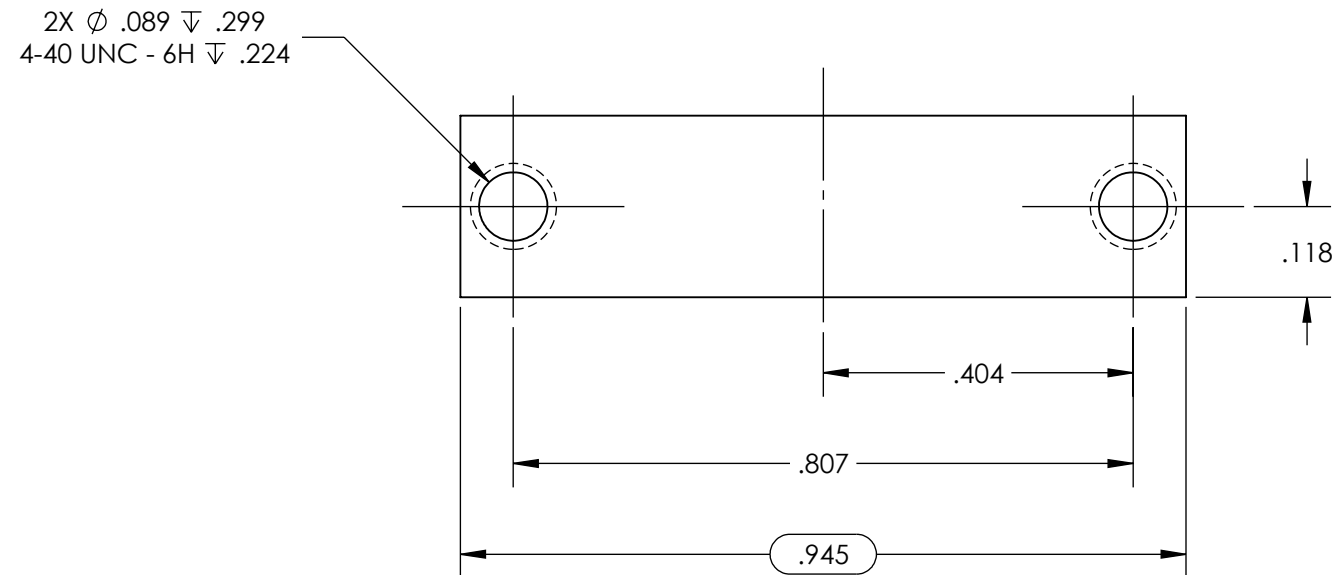
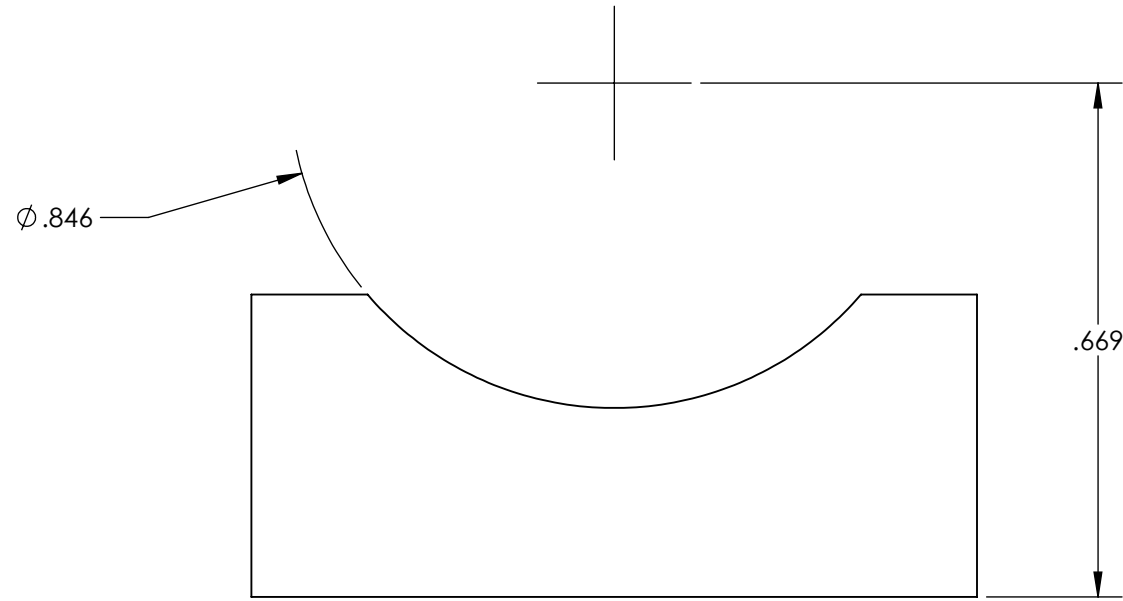


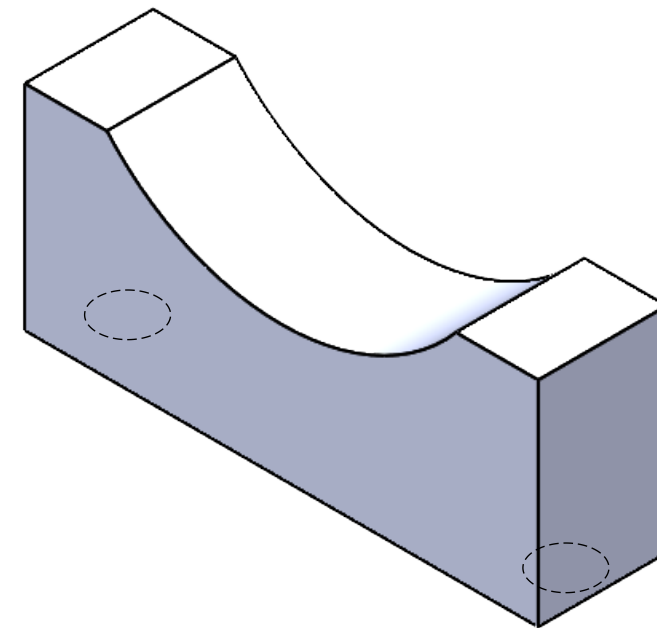
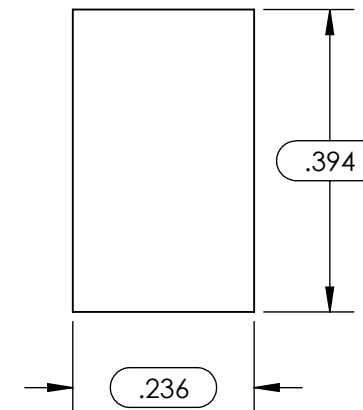
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NOTES (UNLESS OTHERWISE SPECIFIED):

1. DEBURR AND BREAK SHARP EDGES
2. UNLESS OTHERWISE SPECIFIED, ALL THREAD DEPTH CALLOUTS ARE MINIMUM, DO NOT BREAK THRU

REVISIONS			
REV	DESCRIPTION	BY	DATE
A	ENGINEERING RELEASE	SW	9/11/2017
C	INCREASED HEIGHT	SW	1/15/2018
D	MODIFIED FOR NEW COUPLING, MOVED TO SAE FASTENERS, ADJUSTED FOR BETTER FIT	NA	10/30/2025



BILL OF MATERIALS										
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-1922  3G ESP Bulkhead Assembly - Motor Support			
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN				10/30/25
						ENGINEER				Nadia Allaf
						CHECKED				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.	901205			
						PROJECT	ESP			
						MAT'L	Delrin (Black)			
						SIZE B	DWG. NO.	MBARI-300-10690		REV. D
						SCALE 4:1	CAD FILE:		SHEET 1 OF 1	