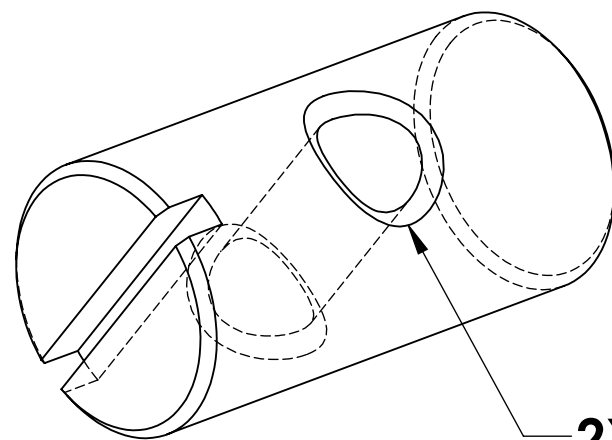
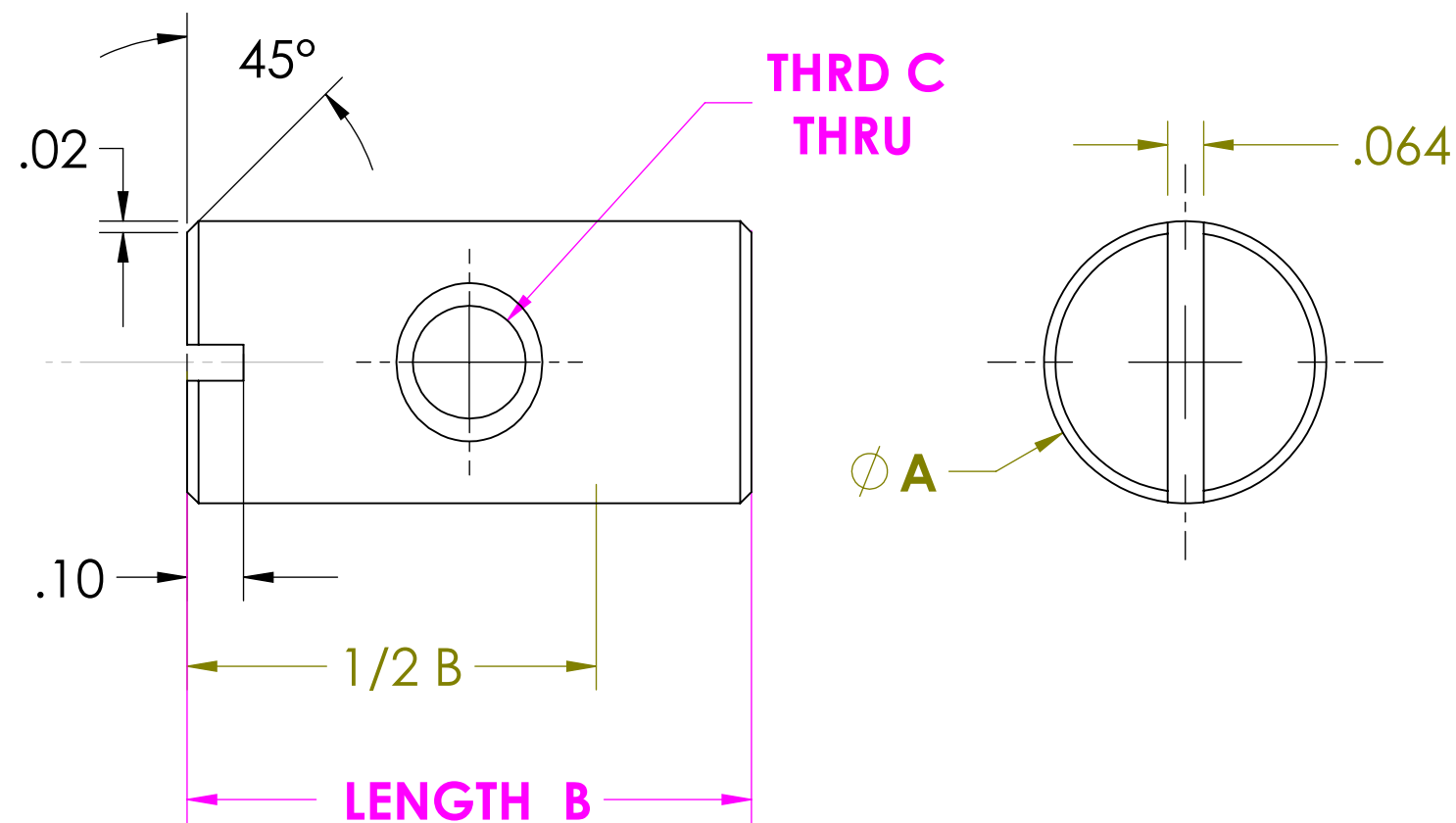




2X HOLE CHFR D



MAT'L - 316 S.S.

BILL OF MATERIALS											
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN J SCHOLFIELD	12/02/08				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER					
Engineer						CHECKED	MOB				
NEXT ASSY Description	NEXT ASSY Number	DO NOT SCALE DRAWING				PROJECT NO.	as required	Barrel Nut		SIZE B DWG. NO. P-200629-08 REV.	
						PROJECT					
Application						WEIGHT		SCALE 4:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	