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REV.		DATE		REVISIONS		APPROVED	
		Thursday, July 30, 2015 10:11:21 AM					

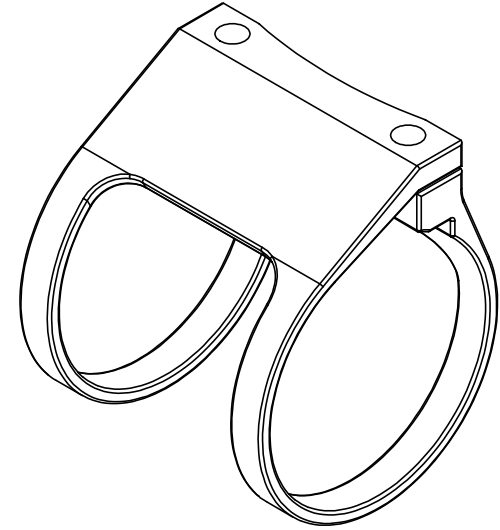
PRINT 2X $\phi .28$ THRU
UPPER FLANGE ONLY

PRINT 2X $\phi .156 \nabla .62$
POST-PRINT 2X DRILL $\phi .196$ THRU
2X TAP 1/4-20 UNC-2B
LOWER FLANGE ONLY

2.75

$\phi 2.72$

$\phi 2.47$



3D PRINTED PART
PRINT AT BEST RESOLUTION
MAT'L: ULTEM
QUANT: 3

Status: Pending

BILL OF MATERIALS									
kg	ml	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
QUANT:		1 PLACE DIM ±.1%	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±°	DRAWN	BDJ		
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH, MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	BDJ		
						CHECKED			
						PROJECT NO.	901009		
						PROJECT	CANON		
						DO NOT SCALE DRAWING			
						MATL			
						SCALE	1:1	CAD FILE: FLBBBracket	SHEET 1 OF 1

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FL/BB BRACKET V2.0

SIZE B	DWG. NO.	REV.
SCALE	1:1	CAD FILE: FLBBBracket