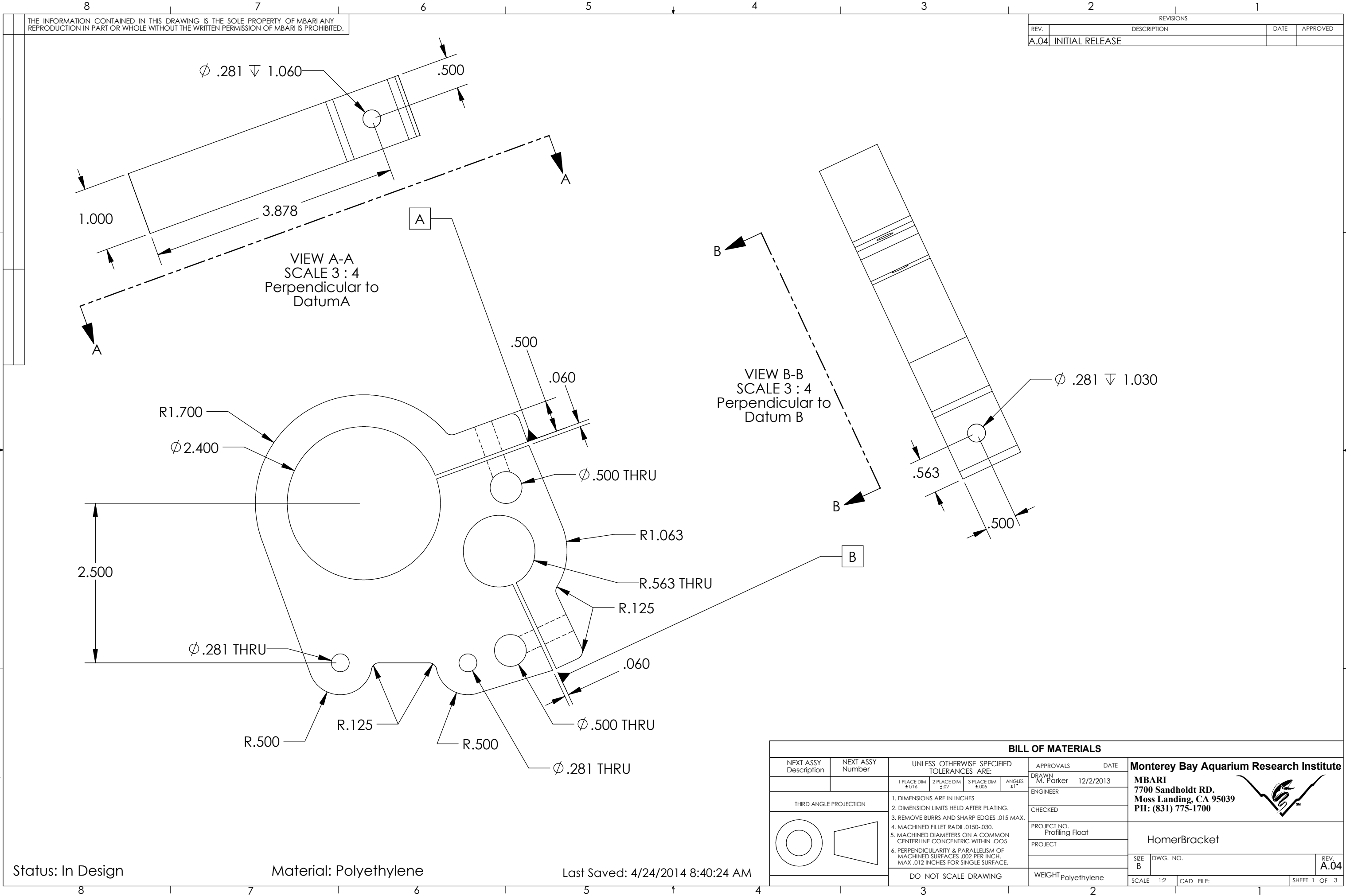




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
A.04	INITIAL RELEASE		

VIEW B-B
SCALE 3 : 4
Perpendicular to
Datum B

VIEW A-A
SCALE 3 : 4
Perpendicular to
Datum A

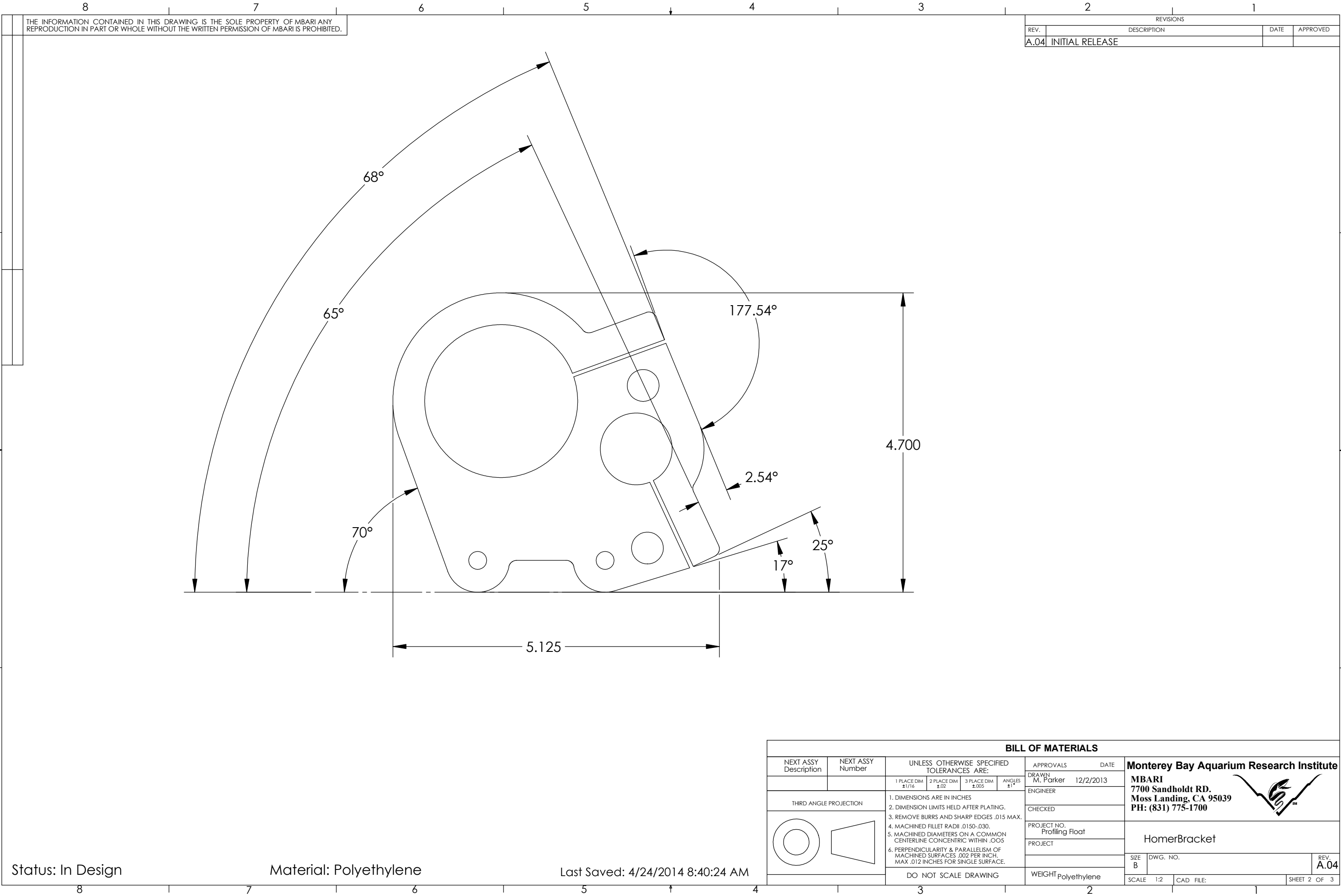
BILL OF MATERIALS

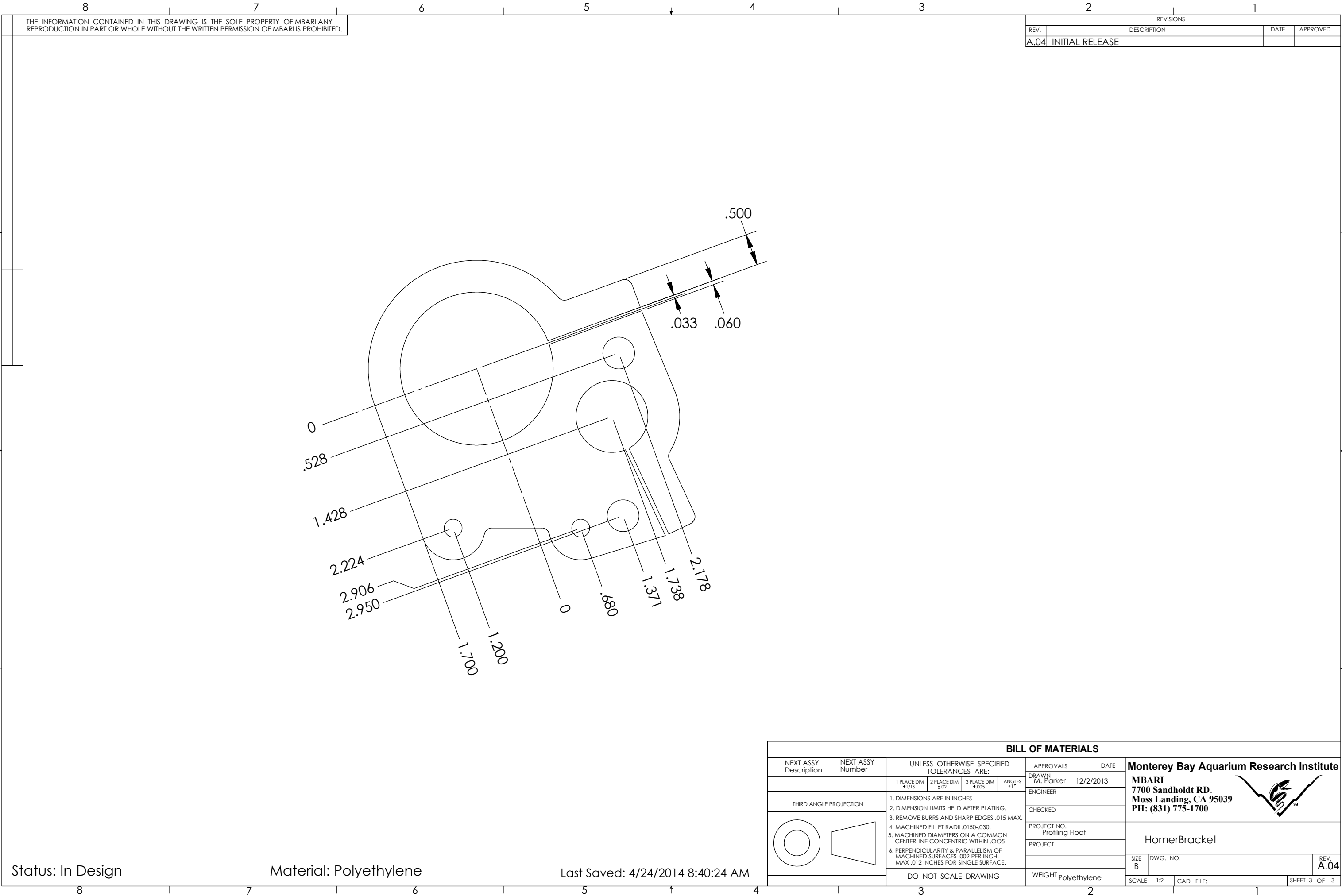
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	Monterey Bay Aquarium Research Institute	
		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN				
						M. Parker		12/2/2013	MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700	
						ENGINEER				
THIRD ANGLE PROJECTION		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				CHECKED			HomerBracket	
						PROJECT NO. Profiling Float				
						PROJECT				
		DO NOT SCALE DRAWING				WEIGHT	polyethylene		SIZE B	DWG. NO.
									REV. A.04	
						SCALE	1:2	CAD FILE:	SHEET 1	OF 3

Status: In Design

Material: Polyethylene

Last Saved: 4/24/2014 8:40:24 AM

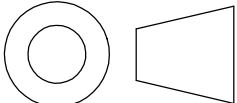




Status: In Design

Material: Polyethylene

Last Saved: 4/24/2014 8:40:24 AM

BILL OF MATERIALS											
NEXT ASSY Description	NEXT ASSY Number	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
						DRAWN	M. Parker				
THIRD ANGLE PROJECTION 				ENGINEER							
				CHECKED							
				PROJECT NO.		Profiling Float					
				PROJECT							
		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.									
		DO NOT SCALE DRAWING				WEIGHT		Polyethylene			
						SIZE		DWG. NO.		REV.	
						B				A.04	
						SCALE		1:2		CAD FILE:	
										SHEET 3 OF 3	

Monterey Bay Aquarium Research Institute
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HomerBracket