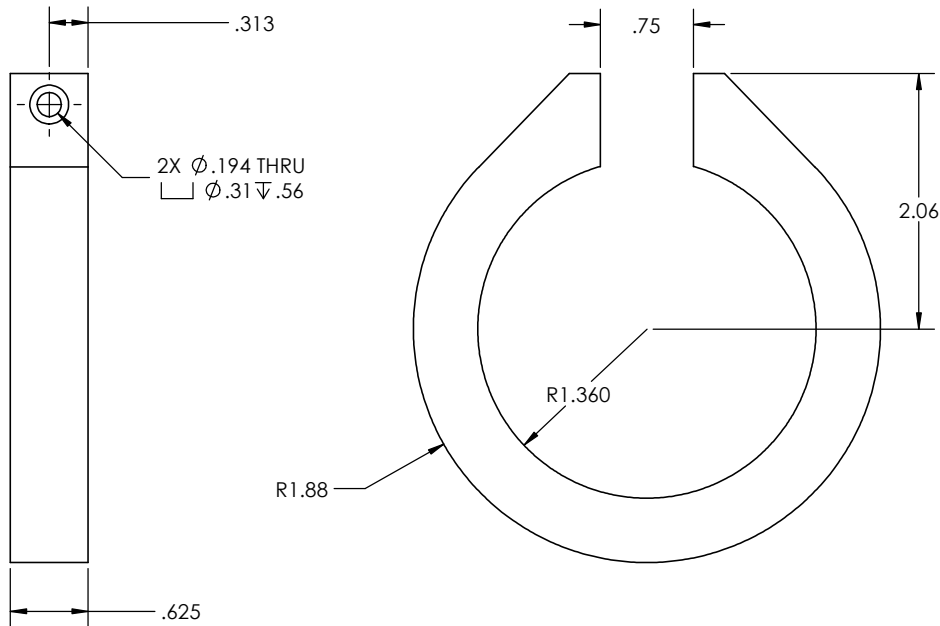


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REV.		DATE		REVISIONS		APPROVED	
		Tuesday, May 26, 2015 3:15:15 PM					



NOTES: WATERJET CLAMP THEN MACHINE HOLES

MATERIAL: BLACK UV RESISTANT UHMW

Status: Pending

BILL OF MATERIALS										
kg	ml	UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
QUANT:		1 PLACE DIM ±.12	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES .875	DRAWN	BDJ	Monterey Bay Aquarium Research Institute M B A R I  7700 Sandholdt Rd. Moss Landing, CA 95039 831 775-2064		
THIRD ANGLE PROJECTION 		1. DIMENSIONS ARE IN INCHES				ENGINEER	BDJ			
		2. DIMENSION LIMITS HELD AFTER PLATING.				CHECKED				
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.				PROJECT NO.				
		4. MACHINED FILLET RADII .0150-.030.				PROJECT				
		5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005								
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.								
		DO NOT SCALE DRAWING				MATL				