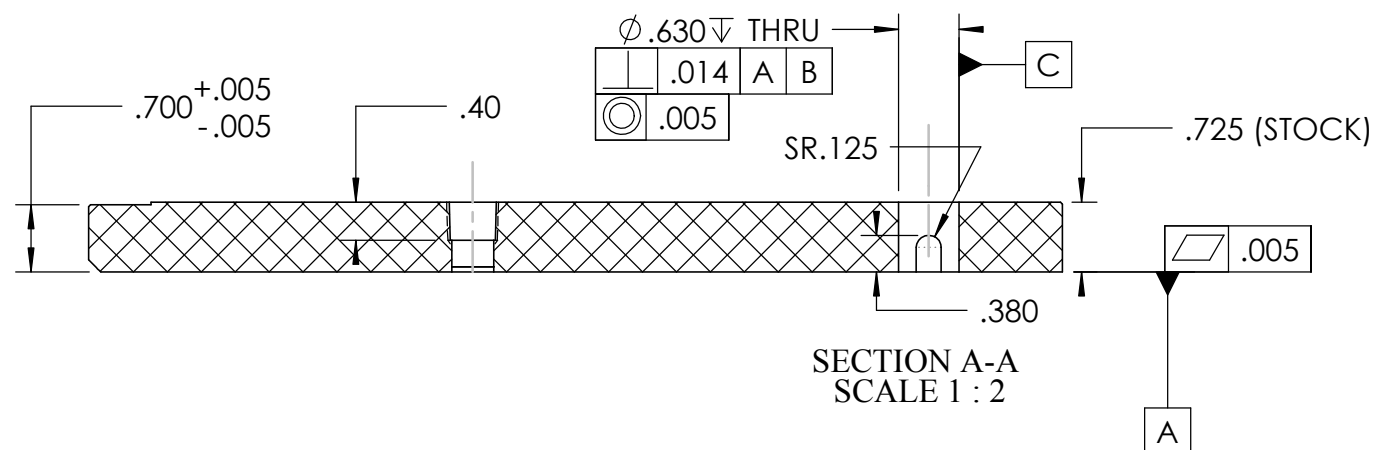
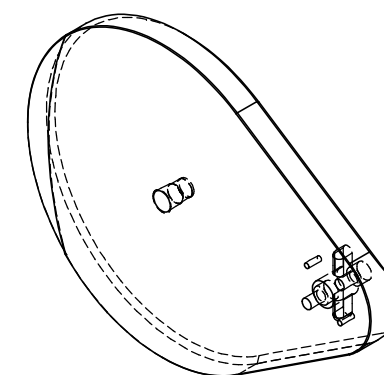
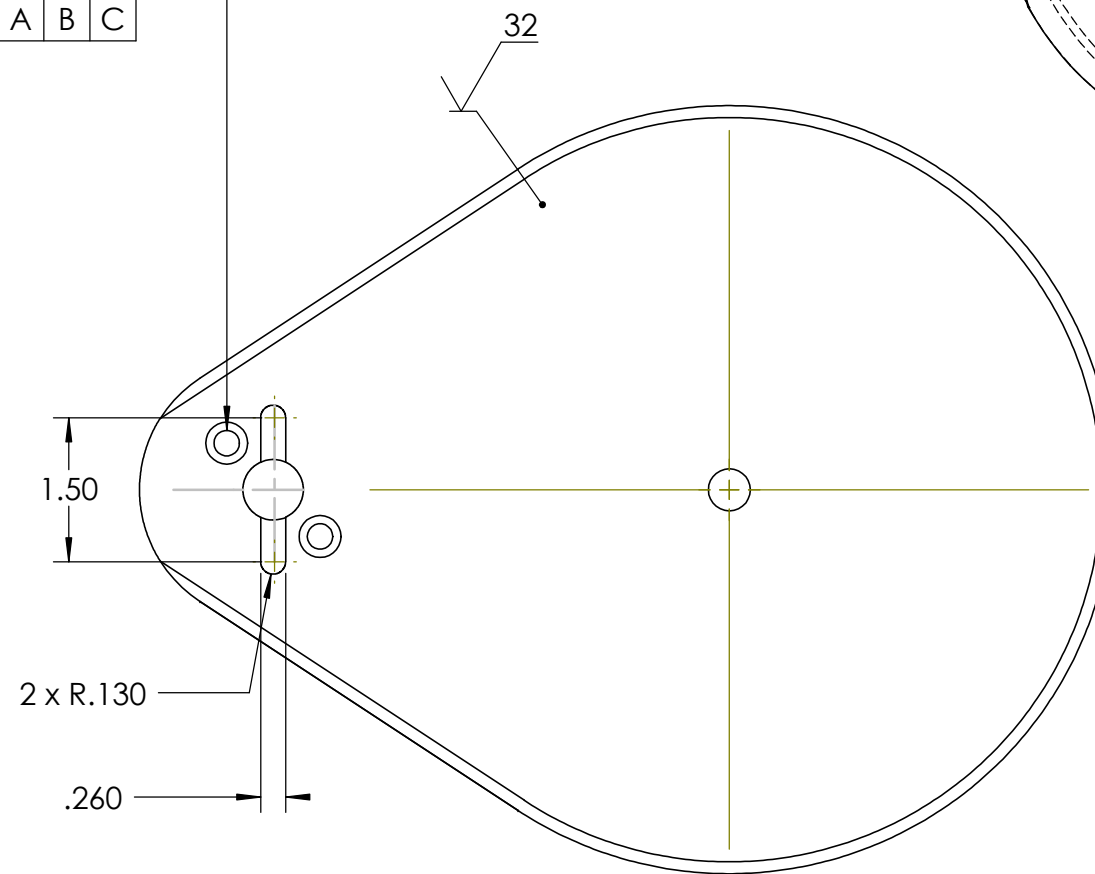
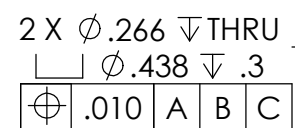
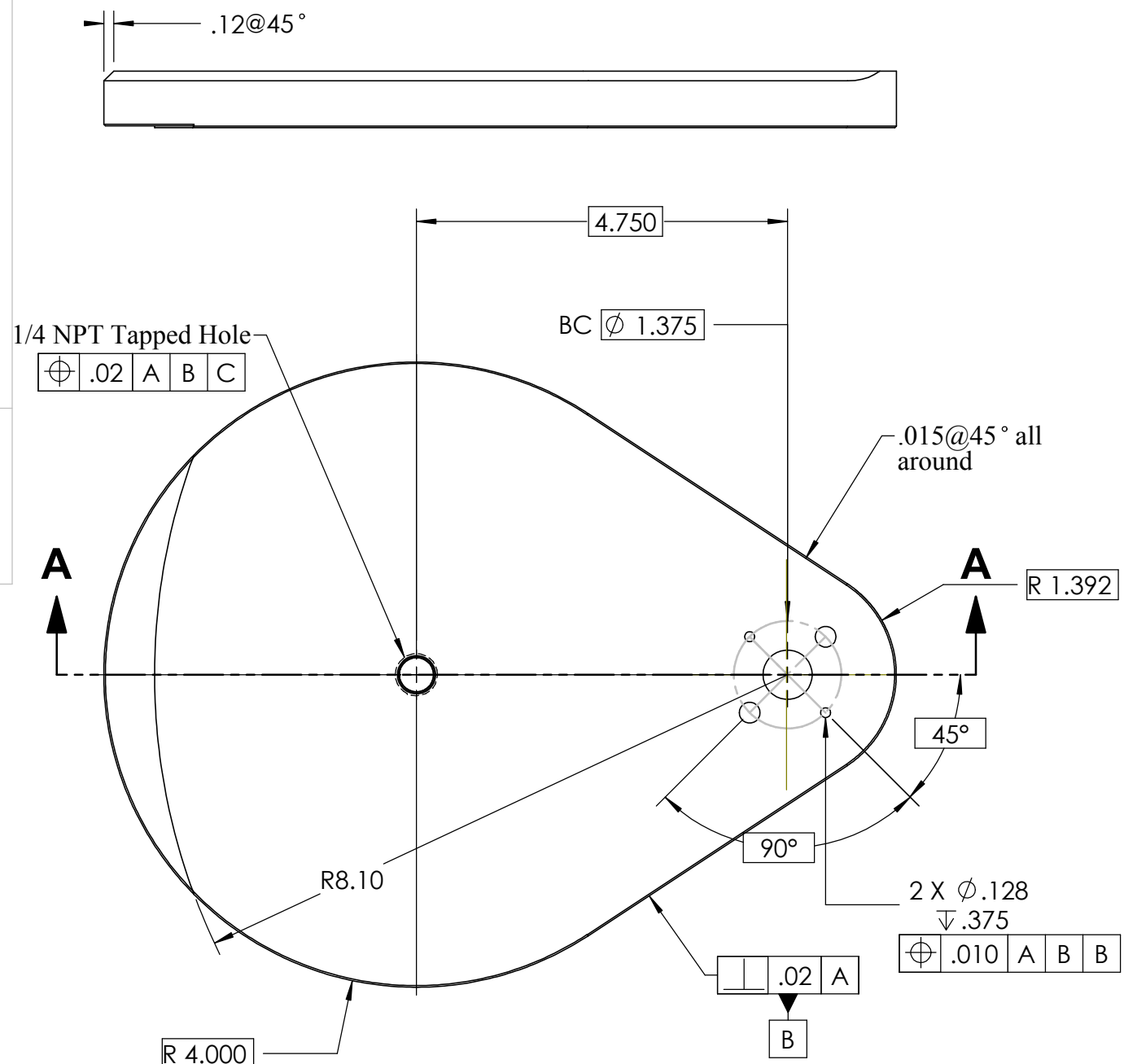


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	1/27/10	
A	add rear pocket, change cone depth	5/5/2010	



Cast Acrylic Sheet, Clear

BILL OF MATERIALS												
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 		
Inspector		1 PLACE DIM ±.1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/27/10				
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADIUS .0150-.030.				ENGINEER	C OKUDA	1/27/10				
Engineer												CHECKED
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				PROJECT NO.		900827		PEEK D-SAMPLER BOTTOM DOOR		
						PROJECT		ocean acidification				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B		DWG. NO. 10020434DWG		REV. A
								SCALE 1:4		CAD FILE: MECH ENG ON TORNADO		SHEET 1 OF 2

