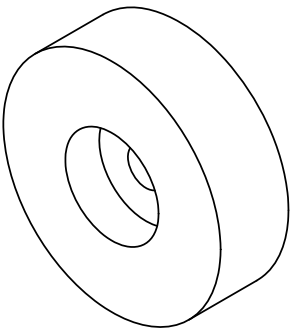


REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	3/5/2013	



8 EACH DELRIN

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	3/5/2013	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADI .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX. .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	3/5/2013	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	300062		
		PROJECT	DOC RICKETS		D-SAMPLER DOOR STOP				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 10020954DWG REV.	
						SCALE 1:1		CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1	