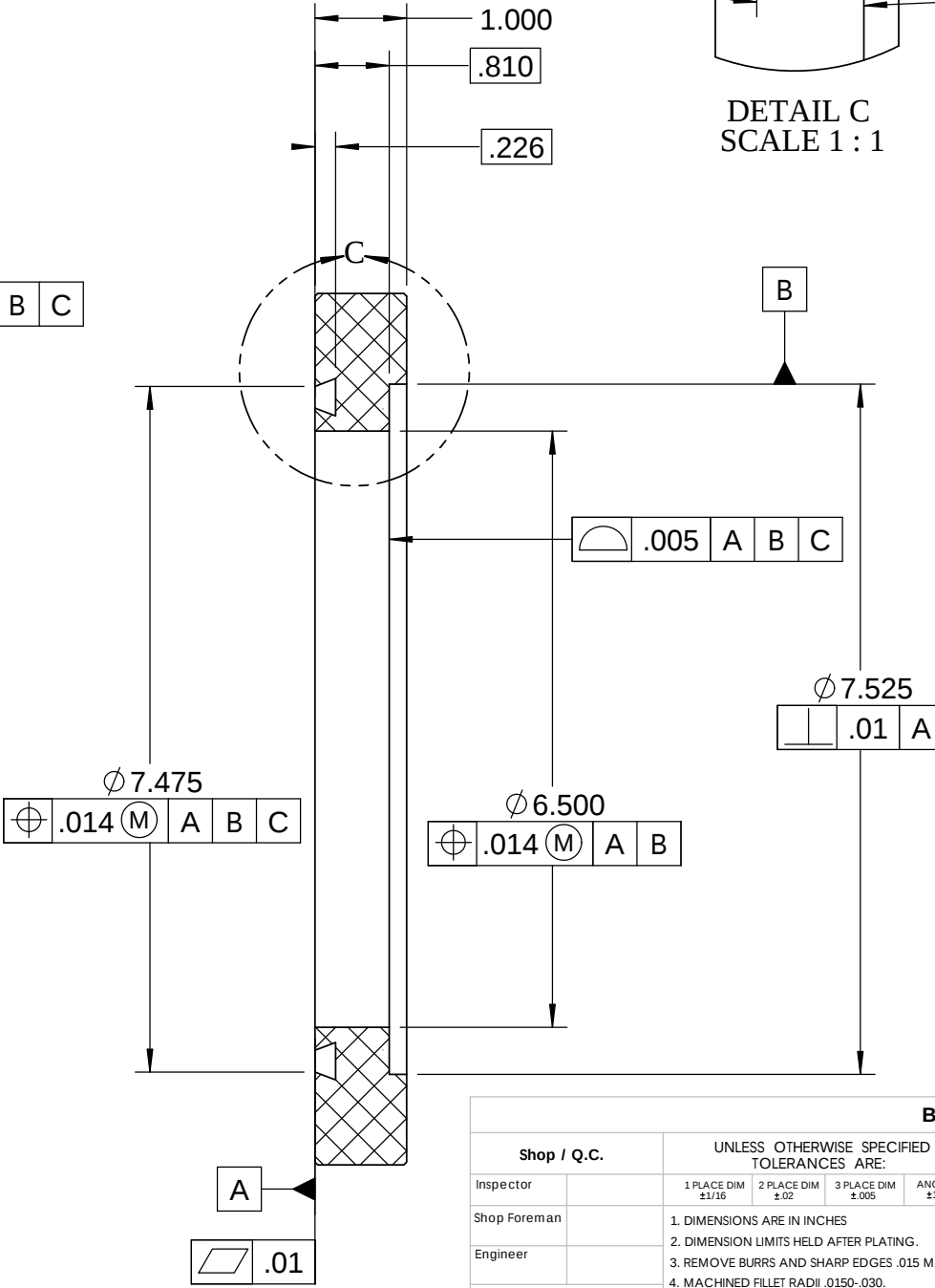
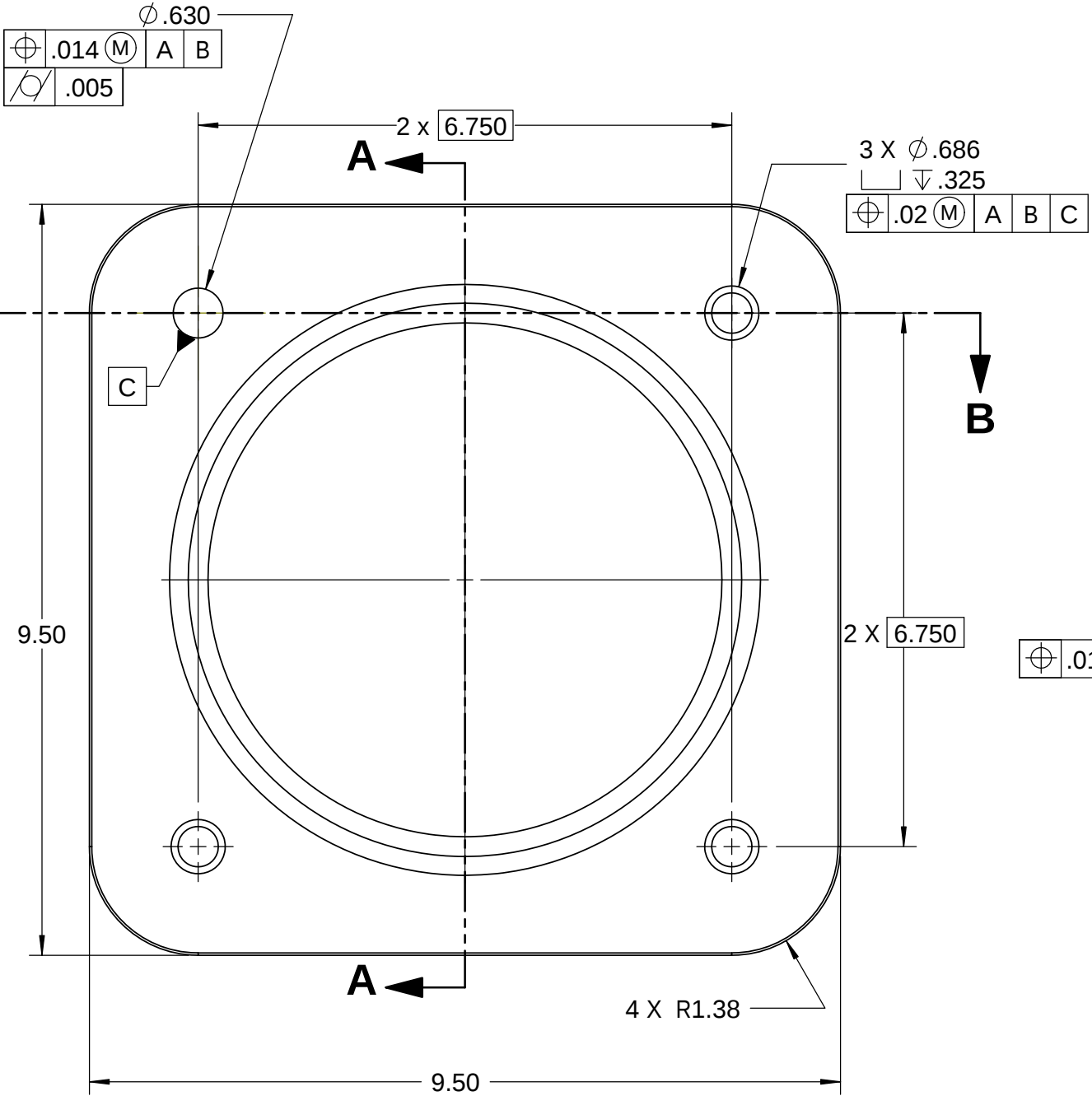
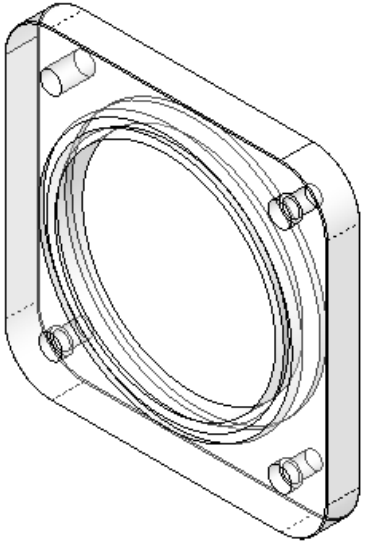
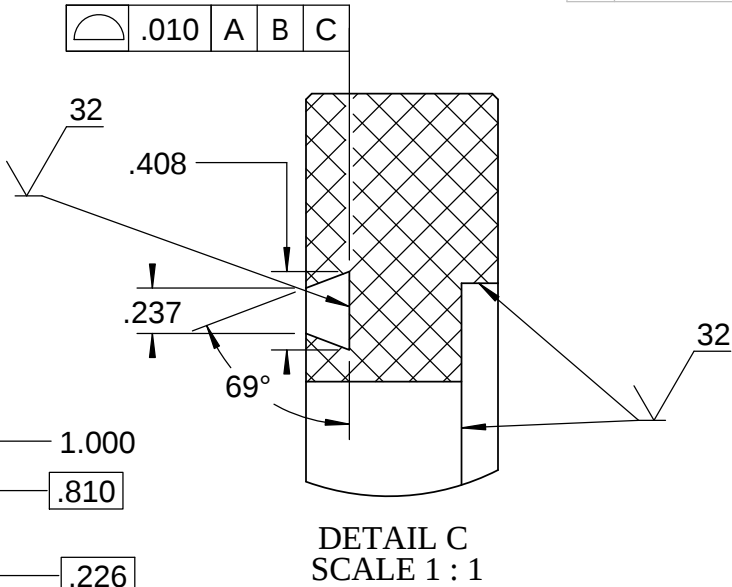
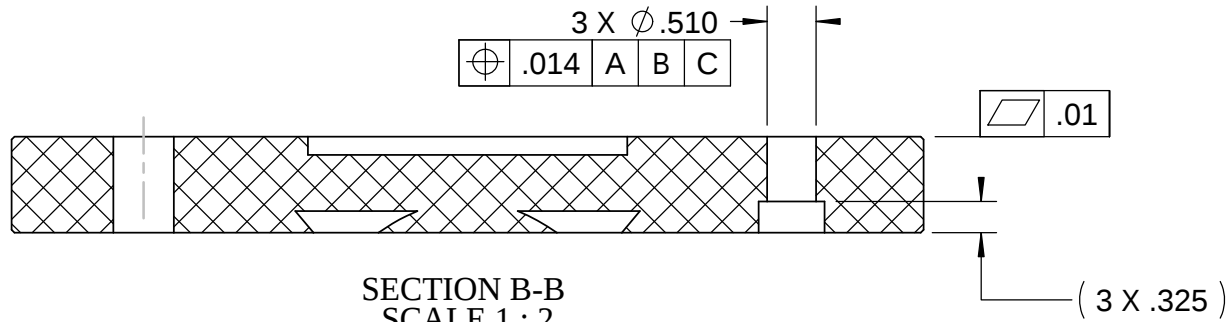


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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	3/6/2013	



16 EACH ACRYLIC, CLEAR

BILL OF MATERIALS				Monterey Bay Aquarium Research Institute	
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		MBARI	
Inspector		1 PLACE DIM $\pm$ 1/16	2 PLACE DIM $\pm$.02	APPROVALS	DATE
Shop Foreman		3 PLACE DIM $\pm$.005	ANGLES $\pm$ 1°	DRAWN	3/6/2013
Engineer		1. DIMENSIONS ARE IN INCHES		ENGINEER	3/6/2013
		2. DIMENSION LIMITS HELD AFTER PLATING.		CHECKED	
		3. REMOVE BURRS AND SHARP EDGES .015 MAX.		PROJECT NO.	300062
		4. MACHINED FILLET RADII .0150-.030.		PROJECT	DOC RICKETS
NEXT ASSY Description	NEXT ASSY Number	5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005		WEIGHT	
		6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.			
Application	DO NOT SCALE DRAWING				

SIZE B	DWG. NO. 10020964DWG	REV.
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1 OF 1