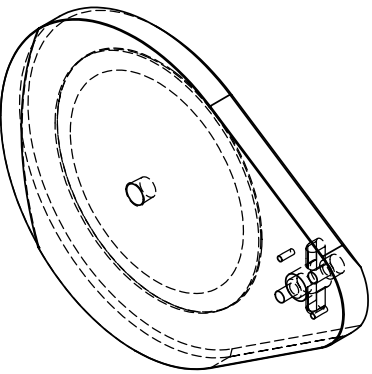




6 EACH 3/4" PEEK SHEET

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE		
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	1/27/10		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	1/27/10		
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.		900827		
		PROJECT		ocean acidification		PEEK D-SAMPLER BOTTOM DOOR				
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B DWG. NO. 10020434DWG		REV.
								SCALE 1:4 CAD FILE: MECH ENG ON TORNADO SHEET 1 OF 1		