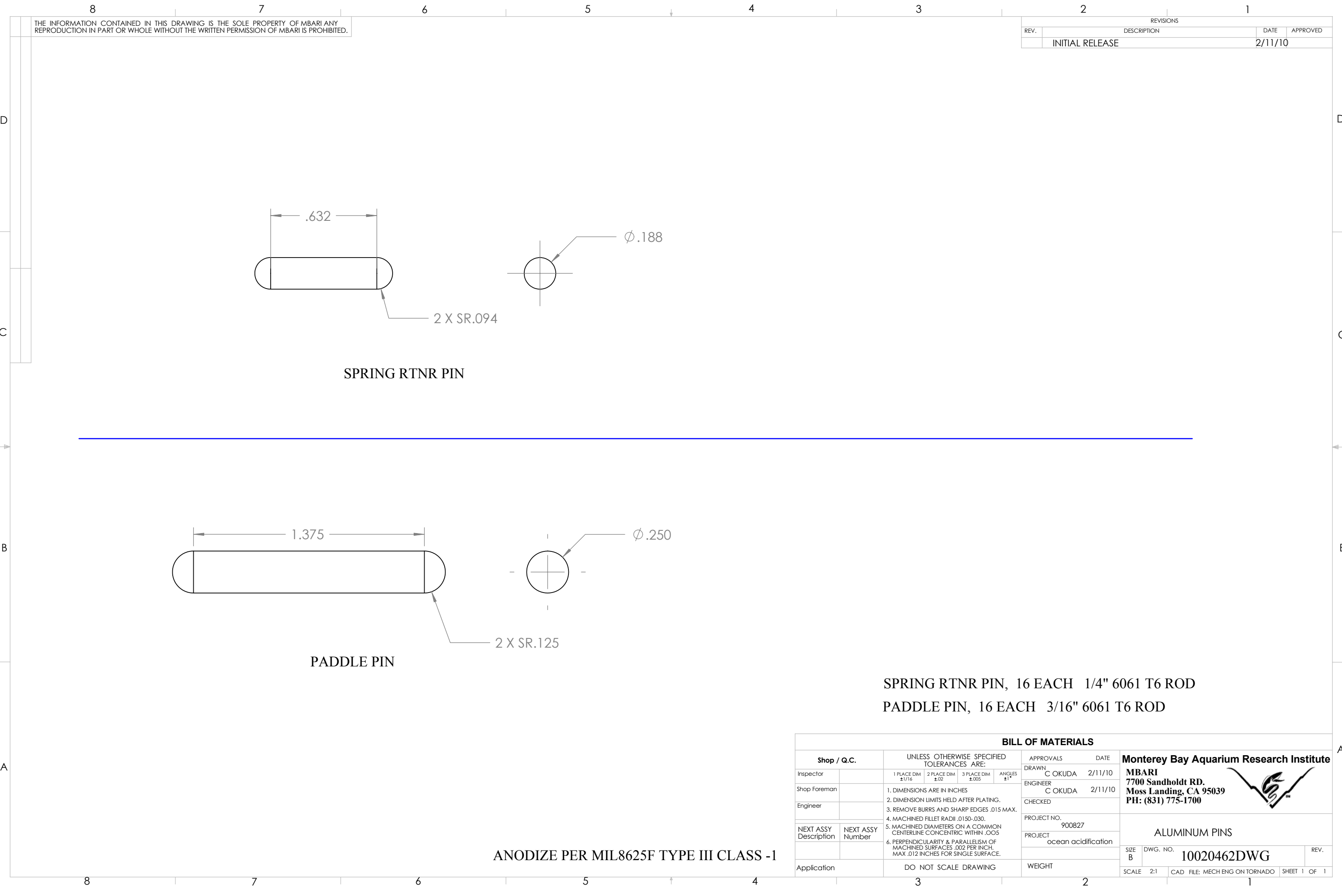




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	2/11/10	

SPRING RTNR PIN

PADDLE PIN

SPRING RTNR PIN, 16 EACH 1/4" 6061 T6 ROD

PADDLE PIN, 16 EACH 3/16" 6061 T6 ROD

ANODIZE PER MIL8625F TYPE III CLASS -1

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS	DATE	Monterey Bay Aquarium Research Institute MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700 	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA 2/11/10		
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA 2/11/10		
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827	ALUMINUM PINS	
						PROJECT	ocean acidification		
Application		DO NOT SCALE DRAWING				WEIGHT		SIZE B	DWG. NO. 10020462DWG
								SCALE 2:1	CAD FILE: MECH ENG ON TORNADO
								SHEET 1	OF 1