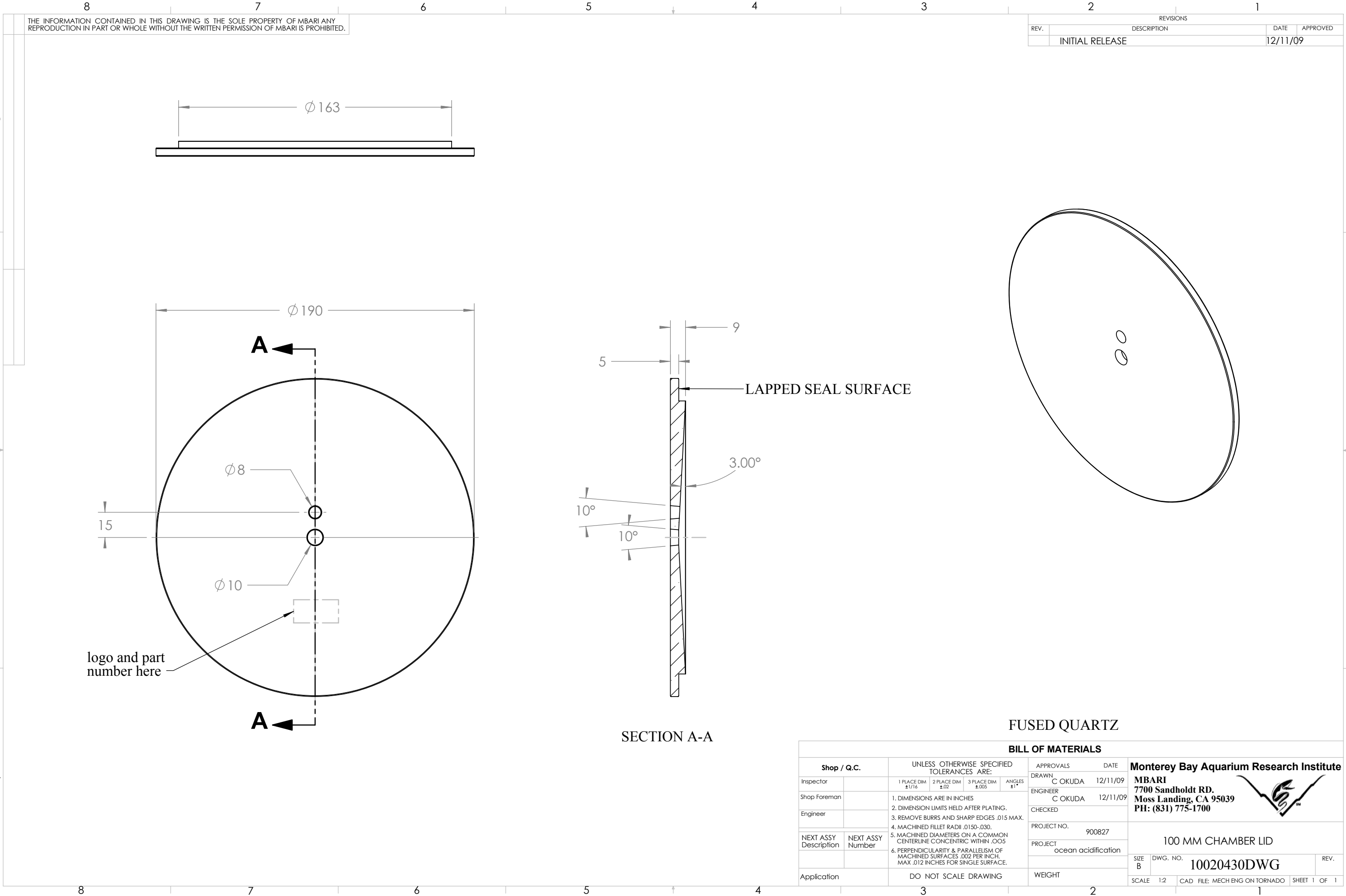
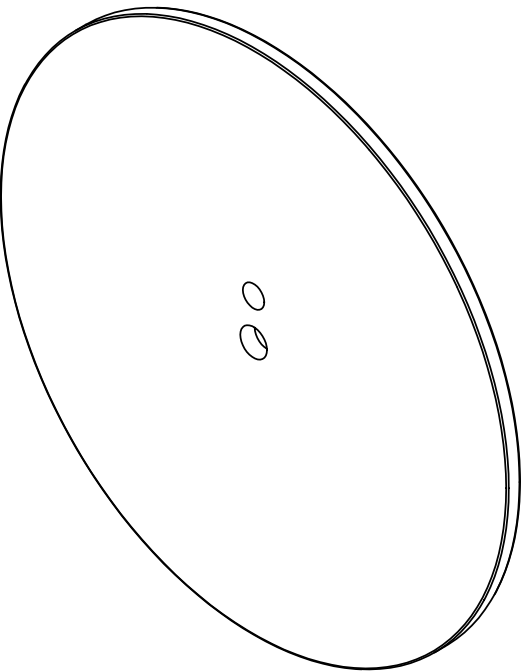




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REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE	12/11/09	



SECTION A-A

FUSED QUARTZ

BILL OF MATERIALS									
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:				APPROVALS		DATE	
Inspector		1 PLACE DIM ±1/16	2 PLACE DIM ±.02	3 PLACE DIM ±.005	ANGLES ±1°	DRAWN	C OKUDA	12/11/09	
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER	C OKUDA	12/11/09	
Engineer						CHECKED			
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO.	900827		
						PROJECT	ocean acidification		
Application		DO NOT SCALE DRAWING				WEIGHT			
				SIZE B	DWG. NO.	10020430DWG		REV.	
		SCALE	1:2	CAD	FILE: MECH ENG ON TORNADO	SHEET	1	OF	1

Monterey Bay Aquarium Research Institute
MBARI
7700 Sandholdt RD.
Moss Landing, CA 95039
PH: (831) 775-1700



100 MM CHAMBER LID